Modern Farm Buildinós

Already Cut and Fitted.

## - Barn Equipment

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Build for a Lifetime
The erection of a new barn is an event that usually comes but once in a lifetime. To help you build SUCCESSFULLY without difficulties or extra expense, we offer the services of our Farm Building Department.

We Know Your Problems
Every man in this organization is an expert and has specialized in barn construction and farm problems for many years. They know your needsthe requirements of your stock-and will give you a building combining utility, economy, convenience, and good architectural design.

Saves Half the Labor Cost
Blue printed working plans come with your "Honor Bilt" barn. Our plans are COMPLETE -even the smallest details are clearly shown. Every piece of framing lumber, cut to exact measure (see pages 24 and 25), is shown and marked with numbers on the lumber itself. All guesswork is eliminated. You can see where every piece belongs and make every minute count in the erection of your barn. The "Honor Bilt" way saves half the labor cost.

There Are No Extras
But that's not all! With every "Honor Bilt" barn you get a "Certificate of Guarantee" that takes the worry out of building. You know before you start how much your building will cost complete. One price covers erything. THERE ARE NO EXTRAS.

To Suit Your Needs
The barns we offer in this catalog are designed for any interior arrangement. They have been built many times and experience proves they are correct. You will have no difficulty in selecting a barn that meets your requirements, the interior of which can be arranged to suit your own needs.

Send Us a Sketch
Use the sketch sheet enclosed to indicate floor arrangement you prefer. Be sure to mention the size barn and the number of stock to be housed. We will give you a complete estimate on a barn meeting your special needs, including cost delivered to your freight station.

BUILD YOUR new barn right! Fortify yourself with the same scientific certainty that marks the towering skyscraperthe great bridge-the powerful ocean liner-the certainty of standardization. Let others take a chance with the "hit or miss," out of date and wasteful methods of construction-but build your barn the "HONOR BILT" Already Cut and Fitted way.

This is the day of standardization-of effi-ciency-of "made to measure" and "Cut to Fit" perfection. The American farmer today, more than ever before, knows that the same successful building practices that have made possible the quick and economical erection of the modern office and factory building, can be applied equally well to the erection of his factory-the farm barn.

Farming today is a business just like any other industrial activity and good management is an essential for every business success. A new barn represents an expenditure which should be viewed as an investment that will pay full interest.

Under conditions existing today, the good business farmer knows that to keep the cost of his barn within the bounds allowed by conservative business management he should profit by the example of some of our successful industrial plants.

The same scientific principles involved in the planning and construction of the sky-scraper-the modern factory-are applied to
the "HONOR BILT" barns offered in this book.

By a judicious selection of materials, the advantageous use of them, and modern methods of construction, we have reduced the ultimate cost to give full returns on the initial investment.

All of the framing lumber is carefully Cut and Fitted on electrically driven machinery; absolutely true cuts that give perfect joints are the result. The doors and windows are factory made, ready to hang. Waste materials and waste labor have been eliminated. On pages 2 and 3 you have the proof that a saving of nearly one-half in carpenter labor alone is actually possible.
"HONOR BILT" barns, moreover, are designed to meet as nearly as possible the needs of the American farmer. The Modern Barn is rapidly becoming standardized and the three designs described on pages 9,10 and 11 are illustrations of actual construction by practical men. They will meet almost any demand for interior arrangement.

## Proof of Big Savings by



THESE PICTURES, backed by certified testimony, prove the great saving of time, labor and material that is made possible by building an "Honor Bilt" Already Cut and Fitted Barn. Study the pictures carefully. They show why the modern and economical ready cut way of barn building will save almost one-half the labor required by the old fashioned and wasteful methos.

Both barns are exactly the same in size, 34 feet wide and 56 feet long, and were built under the same weather and labor conditions and in the same locality. The erection in both cases was done by an average barn construction crew, consisting of one carpenter foreman and four handy men. The barns are both sturdily built, the labor having been done as carefully on one as on the other, yet one barn was finished 360 hours ahead of the other.

Here is the reason: The same successful time and money saving principles that have made possible the quick and economical erection of the modern skyscraper were used in the construction of the "Honor Bil Barn. The framing lumber was delivered on the job cut to exact lengt and shape. There was no figuring, measuring or cutting of the material to do. The working plans accurately marked and numbered to correspond with like numbers on the lumber made it possible for the workmen to start right in and nail the frame together without losing valuable time in first getting the material ready.

The other barn was built in the ordinary way. The lumber was furnished in stock lengths just as it comes from any local lumber yard. Even though the carpenter had a complete set of barn plans to follow, knew his business and worked fast, it took many hours of real labor to measure and cut the heavy framing lumber with hand saws. Turn to pages 24 and 25 . Here you see the frame of a barn. The framing members and their relation to each other are shown. Try to figure out the time needed to compute the different lengths and bevels, not to mention the cutting of the lumber with ordinary hand saws.

The "Honor Bilt" system of barn building has saved many of our customers as much as $\$ 300.00$ on carpenter labor alone. You can make a similar saving, depending on the size barn you build; in fact, if you wish, you can save all of the labor expense by erecting your barn yourself with just the help of your own farm labor. Our specially drawn and detailed plans,

## Furnished Already

 Cutenditted

## Building the Honor Kit way

# The Ordinary Way Took 793 Hours 93 to Build sim- 

 together with ready cut lumber, makes the building of your barn a sim-ple undertaking. It really is a great satisfaction and a well deserved pride to be able to say that you put up your barn practically all by yourself, and by doing it yourself, you will save money that you can use for other purposes.
Coupled with this big saving in labor, you save additional money on the price of the barn itself. There is no waste lumber to pay for and, by selling direct from our mill to you, we eliminate all of the middleman's profit and expense that you pay when you buy locally. All of these reasons combined make it possible for you to get a better and stronger barn at a lower price than anywhere else.

## Our Guarantee Is Backed by One Hundred Million Dollars

Every "Honor Bilt" Barn is guaranteed to be exactly as represented and to give perfect satisfaction. Our one low price covers everything needed to build the barn from the foundation to the ridge. Our quantities are guaranteed - there are no extras to buy or to pay for.


R
EAL satisfaction is guaranteed when you build your barn the "Honor Bilt" ReadyCut way. Read owners' letters telling of high quality material, big savings, prompt service, accurate fit and general satisfaction.
 atSubstantial

## All Pieces Fit Perfectly

Built by the Genoa City Poultry and Dairy Farm "We did not have any trouble building our new barn. All pieces of lumber fit perfectly. We did all of the work ourselves and had plenty of material to finish the isfied wing. Perfectly sat Bilt' Modern barn."

## Saved \$400.00

Built by A. Dugan
I am very much pleased with my 'Honor Bilt' barn. The mate rial is excellent quality, and I am in favor of your labor saving ready-cut method of construction. I saved $\$ 400.00$ by ordering my barn from Sears, Roebuck and Co."

S
EARS, ROEBUCK and CO'S. barns are nationally known for outstanding quality and value. Designed by experts, "Honor Bilt," to last a generation, but priced low. That's why owners recommend our farm buildings to their neigh-

## Best in Locality

 Built by E. F. Creager "My barn is the best in this locality for good appearance, convenience and strong construction, ous experience, I put up ous experience, I put up myself. I am thoroughly sold on the idea of readysold on the idea of readymuch time and money. I made a saving of $\$ 500.00$.Read What Others Say
bors.


# Let Us Help You Plan Your Barn 

## Correct Size Is Your First Problem

The size of your barn depends upon the number and kind of live stock to be housed, storage capacity and individual ideas. The first point to consider, however, is whether the facing-in or facing-out method of inside arrangement is desired. We can furnish the inside of your barn either way. Barn No. 5299, illustrated on page 30 , is especially designed for the facing-in arrangement. If you decide to use the facing-in arrangement, your barn should be built at least 32 or 34 feet wide.

In almost every case, the most satisfactory results are secured by facing the animals out, arranging the animals in two rows lengthwise of the barn with an 8 -foot driveway or cleaning alley back of the animals. For the facingout method, the barn should be at least 34 or 36 feet wide.

The following information will help determine the size
of the stalls, pens, etc., and the length of the barn: For best results a single horse stall should be 5 feet wide; double horse stall, 9 feet wide; cow stall, 3 feet 6 inches wide; bull pen, 10x12 feet; calf pen, allow 2 feet width for each calf in stanchion. For small grain storage allow $11 / 4$ cubic feet per bushel. For ear corn storage allow $211 / 2$ cubic feet per bushel.

The above information will make it easy for you to determine the size of your barn. The Sketch Sheet, enclosed with this catalog, will also make it easier for you to send us a sketch of the floor plan to suit your needs. Just as soon as we receive your letter and sketch telling us what your requirements are, we will promptly quote you our low, freight paid, money saving price on your barn.

## FREE PLANJIJV SERVICE

Our Free Barn Planning Service Department is maintained for the benefit of customers and everyone interested in building. In case you find it inconvenient to make your floor plan sketch, kindly tell us how many horses, cows, calves, etc., you intend to house in your barn; also grain storage capacity required. We will then plan your barn accordingly. "HONOR BILT" Ready Cut Barns are designed by Barn Architects engaged exclusively by Sears, Roebuck and Co. These Architects and Barn Engineers, in addition to carefully planning the arrangement and specifying the best materials for various purposes, have made a thorough and careful study of the farmer's requirements and, as a result, they recommend that wherever possible one of the sizes as shown in the table below be selected.

Stock Sizes: After deciding which barn you wish to build then note the stock sizes below in which the barn can be furnished. These barns; of course, can be furnished in any size, but it will be to your advantage to select a stock size. Unless your requirements call for a special size, try to confine your selection to a stock size listed below, if possible. It will mean a greater saving and satisfaction.

Here are a few good reasons for buying one of the standard sizes shown:

1. The proportions are better from an engineering and architectural viewpoint.
2. These sizes have been built many times. All errors have been eliminated and improvements made that would be impossible if the barn were built but once.
3. We stock all material in these sizes and give better service.
4. The cost per square foot is more economical.
5. There is no lost time in making plans drawn special to your order.

By making your selections from this catalog you are sure to have a Modern Barn that you will be proud to own and which will prove to be a good investment. "Honor Bilt" barns combine sound construction, permanence, economy and pleasing appearance.

| Barn No. 2059 |  |  |  | Barn Nos. 2060 and 2068 |  |  |  | Barn No. 2061 |  |  |  | Barn No. 2062 |  |  |  | Barn No. 2063 |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Width | Length, | $\begin{array}{\|c\|} \text { Stud } \\ \text { Height, } \\ \text { Feet } \\ \hline \end{array}$ | $\begin{gathered} \text { Mow } \\ \text { Capacity, } \\ \text { Tons } \end{gathered}$ | $\left.\begin{array}{\|c} \hline \text { Width } \\ \text { Feet } \end{array} \right\rvert\,$ | $\left\lvert\, \begin{array}{\|c\|} \hline \text { Length, } \\ \text { Feet } \end{array}\right.$ | $\begin{gathered} \text { Stud } \\ \text { Height, } \\ \text { Feet } \\ \hline \end{gathered}$ | $\begin{gathered} \text { Mow } \\ \text { Capacity, } \\ \text { Tons } \\ \hline \end{gathered}$ | $\begin{array}{\|c} \hline \text { Width } \\ \text { Feet } \end{array}$ | $\begin{array}{\|c\|} \hline \text { Length, } \\ \text { Feet } \end{array}$ | $\left\lvert\, \begin{gathered} \text { Stud } \\ \text { Height, } \\ \text { Feet } \end{gathered}\right.$ | $\begin{gathered} \text { Mow } \\ \text { Capacity, } \\ \text { Tons } \end{gathered}$ | $\begin{gathered} \hline \text { Width } \\ \text { Feet } \end{gathered}$ | $\begin{aligned} & \text { Length, } \\ & \text { Feet } \end{aligned}$ | $\begin{gathered} \text { Stud } \\ \text { Height, } \\ \text { Feet } \end{gathered}$ | $\begin{gathered} \text { Mow } \\ \text { Capacity } \\ \text { Tons } \end{gathered}$ | $\begin{gathered} \text { Width } \\ \text { Feet } \end{gathered}$ | $\left\lvert\, \begin{aligned} & \text { Length, } \\ & \text { Feet } \end{aligned}\right.$ | $\left\|\begin{array}{c} \text { Stud } \\ \text { Height, } \\ \text { Feet } \end{array}\right\|$ | $\int_{\substack{\text { Mow } \\ \text { Conity } \\ \text { Tons }}}$ |
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| Barn No. 3006 |  |  |  | Barn No. 3007 |  |  |  | Barn No. 3008 |  |  |  | Barn No. 3026 |  |  |  | Barn No. 5298 |  |  |  |
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|  | 54 | 14 | so | 32 |  | 8 |  |  | ${ }_{5}^{42}$ | 16 |  |  |  |  |  |  |  |  |  |
|  | 42 60 | 16 16 | 41 59 | 32 32 32 | 98 104 108 | 8 | 73 | 30 30 32 | 70 42 4 | 16 16 16 | 65 86 47 |  | 56 68 | 8 | 46 78 |  | 40 46 | 12 |  |
|  | Barn No. 5296 |  |  |  | 34 | 38 <br> 44 | 8 | 31 36 | 32 <br> 32 <br> 32 | 4 | 16 |  | Barn No. 2067 |  |  |  | 30 30 30 | 46 <br> 58 <br> 8 | 12 12 12 |  |
|  |  |  |  |  |  | 50 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
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| 28 <br> 28 | 34 40 4 | ${ }_{12}^{12}$ | $\stackrel{20}{20}$ | 34 <br> 34 | 74 | 8 | 59 | $\begin{array}{r}34 \\ 36 \\ 36 \\ \hline\end{array}$ | 70 42 | 16 16 16 | 106 59 | 32 34 3 | 50 44 |  |  | 32 34 3 | 64 40 | 14 | 76 |
| 3 | 34 40 | 12 | 24 | 36 36 36 | 44 56 5 | 8 | 40 51 | 36 | 56 | 16 | 87 | 34 | 56 | 6 |  | 34 <br> 34 | 46 |  | 64 |
| 30 32 | ${ }_{4}^{40}$ | 12 14 | 28 48 | 36 <br> 36 | ${ }^{56}$ | 8 | ${ }_{6}^{51}$ | 36 <br> 36 | 70 84 | 16 16 | 116 143 | 36 36 36 | 44 50 50 | 6 |  | 34 <br> 34 <br> 34 | 52 76 7 | 16 | 73 |
| 32 | 52 | 14 | 62 |  |  |  | 72 |  |  |  |  | 36 | 62 | 6 |  |  |  | 16 16 | 106 114 |

## Practical Method of Locating Girder Posts

| $\begin{aligned} & \text { WIDTH } \\ & \text { BF } \\ & \text { BAN } \end{aligned}$ | $\left\lvert\, \begin{aligned} & 2 \\ & \frac{3}{2} \\ & \frac{2}{3} \end{aligned}\right.$ | $\begin{aligned} & \text { FEED } \\ & \text { ALLEY } \end{aligned}$ | MANGER | PLATFORM | 总 | LITTER ALLEY | 愛 | PLATFORM | MANGER | $\begin{aligned} & \text { FEED } \\ & \text { ALLEY } \end{aligned}$ | [ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $30^{\prime}-0^{\prime \prime}$ | 8 | $3^{\prime}-0^{\prime \prime}$ | $2^{\prime}-2^{1 \prime}$ | $4^{2}-8^{\prime \prime}$ | 14 | $6^{\prime}-8^{11}$ | 14 | $4^{\prime}-8^{11}$ | $2^{\prime}-2^{11}$ | $3^{\prime}-0^{\prime \prime}$ | 8 |
| $32^{\prime}-0^{\prime \prime}$ | 8 | $3^{\prime}-4^{\prime \prime}$ | $2^{\prime}-10^{\prime \prime}$ | $4^{\prime}-8^{\prime \prime}$ | 14 | $6^{\prime}-8^{\prime \prime}$ | 14 | $4^{\prime}-8^{\prime \prime}$ | $2^{\prime}-10^{\prime \prime}$ | $3^{\prime}-4^{\prime \prime}$ | 8 |
| $34^{\prime}-0^{\prime \prime}$ | 8 | $3^{\prime}-4^{\prime \prime}$ | $3^{\prime}-0^{\prime \prime}$ | $4^{\prime}-8^{\prime \prime}$ | 16 | $8^{\prime}-0^{\prime \prime}$ | 16 | $4^{1}-8^{11}$ | $3^{\prime}-0^{\prime \prime}$ | $3^{\prime}-4^{\prime \prime}$ | 8 |
| $361-0^{\prime \prime}$ | 8 | $3^{\prime}-8^{\prime \prime}$ | $3^{\prime}-4^{\prime \prime}$ | $4^{\prime}-10^{\prime \prime}$ | 18 | $8^{\prime}-0^{\prime \prime}$ | 18 | $4^{\prime}-10^{\prime \prime}$ | $3^{\prime}-4^{\prime \prime}$ | $3^{\prime}-8^{\prime \prime}$ | 8 |
|  |  |  |  | GIRDER POST <br> 10.8 |  |  |  |  |  |  | 4 0 4 4 4 4 |
| $\begin{array}{\|l} \hline \text { WIDTH } \\ \text { BARN } \end{array}$ |  | $\begin{aligned} & \text { OUTSI } \\ & \text { TOCE } \end{aligned}$ | $\begin{aligned} & \text { E OF } \\ & \text { VTER } \end{aligned}$ | W ALL OF POST |  | NTER OF POS CENTER OF PO |  | $\begin{array}{r} \text { OUTSSI } \\ \text { TO CENT } \end{array}$ | $\begin{aligned} & D E O F \\ & E R O F \end{aligned}$ | WALL POST |  |
| $30^{\prime}-0^{\prime \prime}$ |  |  | $0^{\prime}-0^{\prime \prime}$ |  |  | $10^{\prime}-0^{\prime \prime}$ |  |  | $0^{\prime}-0^{\prime \prime}$ |  |  |
| $32^{\prime}-0^{\prime \prime}$ |  |  | $1^{\prime}-0^{\prime \prime}$ |  |  | $10^{\prime}-0^{\prime \prime}$ |  |  | $1^{\prime}-0^{\prime \prime}$ |  |  |
| $34^{11} 0^{\prime \prime}$ |  |  | $1^{\prime}-10^{\prime \prime}$ |  |  | $11^{1}-8^{11}$ |  |  | $1^{1}-10^{11}$ |  |  |
| $36-0^{11}$ |  |  | $2^{\prime}-0^{\prime \prime}$ |  |  | $12^{\prime}-0^{11}$ |  |  | $2^{\prime}-0^{11}$ |  |  |

The above illustration shows standard spacing of girder posts and sizes of feed alleys, manger, cow stall platforms, gutters, and cleaning alleys.


Combination horse and dairy barn floor plan arrangement. This floor plan is suitable for all barns with an 8 -foot driveway running lengthwise through the barn.


This floor plan is suitable for barns with a large driveway in the center rurning through the side of the barn.


Box Stall, Single or Double Horse Stalls and Mangers. Stall partitions are made of heavy 2 -inch planks spaced 2 inches apart. The factory made door for the box stall is furnished ready to hang in place. Prices on material for stalls quoted on request.

# What an "Honor Bilt" Barn Means to You 

## General Specifications of Material and Construction

AGOOD farm is worth good buildings, and a well constructed, well lighted and well equipped barn is a necessity on every farm.

THE NEED OF A GOOD BARN

No investment the farmer makes brings a greater return than a good barn. The time has passed when any farmer can afford to say, "I'll get along a year or two more before I build the barn I need." Nowadays the marketable value of farm crops is too big, and the labor needed to produce them is worth too much, to allow them to depreciate on account of poor storage facilities. The man who lets his live stock and high priced farm implements suffer for the lack of a new barn is simply throwing his money away.

## CONTENTED HELP

Today, moreover, farm labor commands a good wage and is independent. Unless you can keep your farm hands contented, they will shift about like the wind-here today, there tomorrow. To keep a good farm hand or even your own boy on the farm, you must keep him satisfied. Making the barn a bright, cheery and up to date place to work in is a means to that end. Don't lose sight of the fact that a good barn means more work actually done, and the end of the season will find you with a larger balance in the bank.

## TESTED AND PROVED PLANS

The "HONOR BILT" farm buildings offered in this book are designed by practical men who know the needs of the American farmer and the requirements of his stock. Every model has been tested by actual construction and use. They represent for the most part the best plans and ideas of construction contributed by the thousands of progressive farmers who write to us every year.

## YOUR NEEDS CONSIDERED

A large variety of farm buildings are illustrated. Our study of rural requirements convinced us that conditions in the various sections of the country and on different farms were not sufficiently alike so that any one type, design or plan of barn would meet the demand of every farmer. The man building a new barn, just like his neighbor building a new farm home, has his own individual problems to work out and his own ideas and tastes to satisfy. "HONOR BILT" barns, therefore, have been designed to meet every demand for interior plan and can be furnished with any desired arrangement of the doors and windows and in almost any length and width.
ECONOMICAL CONSTRUCTION

Barn building, so far as the designing of the frame is concerned, has really been standardized. The
three types of construction shown and described on the following pages represent typical examples of plank frame construction generally used today and recommended by every authority on the subject of barn building. There is a distinct advantage and a saving of cost of the completed barn in the plank frame type of construction.' It saves in the cost, because the framing lumber is more easily handled on the job, takes less time to erect and, what is more important, requires no skilled labor to construct, as all of the framing is Cut to Fit on modern machinery at our factory.

## STRENGTH AND

 The strength of your barn deQUALITY OF FRAMING pends upon the proper size and quality of the framing lumber and the right method of construction. When scientifically designed and constructed according to our tested plans and built with our high grade No. 1 Oregon Fir or Pacific Coast Hemlock framing lumber, we can well afford to guarantee the strength and durability of your barn.
## WEATHER RESISTING SIDING

For the outside walls, including siding and trim, we recommend CYPRESS, "THE WOOD ETERNAL." For outside use where it is exposed to the weather, CYPRESS stands in a class by itself. Bulletin No. 272 of the U. S. Department of Agriculture states that CYPRESS Farm Buildings are in excellent preservation after 100 to 200 years, and others of like character are frequently reported. For our less expensive barns we recommend Oregon Fir or Pacific Coast Hemlock, which will give lasting service and complete satisfaction, if kept properly painted.

For full description of the different grades and patterns of Doors, Windows, and Siding refer to pages 12 and 13; also note "Honor Bilt" quality specifications given for each barn. Study these details. Sears, Roebuck and Co. assures you bigger value for every cent of your money. Only our great factory resources and extensive building experience enable us to quote the low prices in this catalog.
However, we realize that price is not your only thought when you select a barn. The quality must be there, too. There must be enough material to build it complete according to our plans. It must be strongly built throughout and include tested ideas in design and convenience, as well as economy. All of these features must be taken into account if you are going to be permanently satisfied with your new barn. We guarantee to satisfy you perfectly when you buy an "Honor Bilt" Barn. See our guarantee on the inside back cover.

[^1]

## Gambrel Roof Braced Rafter Barn

## All Framing Lumber Already Cut and Fitted

The framing of the barn, especially the barn roof, is one of the most important problems in the design and construcof the of the farm barn. One of the most approved methods of plank frame construction is illustrated above.
The popularity of this type of barn framing is due largely to the fact that no large or heavy timbers are required and this makes it easy for the farmer to build with just the assistance of the help usually available in every rural community. It is the most suitable model for a farm barn where both storage and stabling capacity is wanted and which is to be built on a level plot of land. Experience has shown that properly anchored to a substantial foundation, this barn is capable of resisting the hardest wind storm.

The framing members-the studs, joists, rafters, etc.-are all spaced $223 / \mathrm{s}$ inches apart. The wall plate or sill is doubled and well anchored to the foundation. All outside wall studs run continuous from the lower wall plate to the top plate. The special feature of this type of framing is the trussing or bracing of the roof. Each set of four rafters is braced or bracing of hermaty to formht truss, and no other purlins or extra framing is needed. The braces offer no obstruction and in no way interfere with the mowing away of the hay, the loft being as open as a railroad tunnel. The mow joists run crosswise and are supported by two built-up continnous girders running lengthwise through the barn. It will readily be seen that the mow joists form an important and neces-
sary part of the structure, as they effectually tie the side walls together and prevent the studs from buckling.

In building this type of barn the framing can be quickly and more economically done on the ground before it is raised into position. For long barns the side walls can be raised in sections of 16 to 20 feet. After the side and end walls have been erected and the floor joists set, they may be covered with the siding and flooring. This will stiffen that part of the barn frame that is already up. The siding is usually put on horizontally.
The mow floor provides an ideal and level place for building the roof trusses. This is really a simple job when all the rafters and braces come Already Cut and Fitted. When complete, the trusses are piled on the mow floor one above the other or on a temporary platform at the height of the top plate. The foot of each truss is then placed in position on the top plate and raised with a gin pole, block and tackle. After the trusses are securely braced with lengths of roof sheathing, the lower braces are spiked to the rafters and wall studs. After all of the trusses are nailed in place, trued and plumbed, the lookouts or rafter ends are added.
One can readily understand why with complete working plans and framing lumber Already Cut and Fitted, the erection of an "HONOR BILT" Braced Rafter Barn. is a simple job. An average farm carpenter crew can complete a $36 \times 60-$ foot barn in approximately 10 working days.

SHINGLES-Extra Clear 5 to 2 Red Cedar Wood Shingles or Oriental SHEATHING-A good grade of 1x4-inch Oregon Fir or Pacific Coast Hemlock roof boards spaced 2 inches apart is furnished. For Asphalt RIDGE BOARD-2x8-inch Oregon Fir or Pacific Coast Hemlock. Already Cut and Fitted.

COLLAR BEAMS-2x6-inch Oregon Fir or Pacific Coast Hem-RAFTERS-All rafters $2 \times 6$-inch No. 1 Oregon Fir or Pacific Crast Hemlock, spaced $22 \%$ inches apart. Already Cut and RAFTER ENDS-2x4-inch No. 1 Oregon Fir or Pacific Coast MURmlock. Already Cut and Fitted. Hemlock. Already Cut and Fitted.
inch; purlin post, 2 fieces, on center. Principal, $2 \times 12$ and ties, $2 \times 6$-inch. All No. 1 Oregon Fir or Pacific Coast Hemlock. Already Cut and Fitted.
GABLE WIND BRACE-Two pieces $2 \times 10$-inch No. 1 Oregon Fir or Pacific Coast Hemlock. Two furFitted.
TOP PLATE-Double $2 \times 6$-inch for barns 30 and 32 feet wide. Double $2 \times 8$-inch for barns 34 feet wide and wider. All No. 1 Oregon Fir
or Pacific Coast Hemlock. Already Cut and Fitted.
WALL POSTS-2x6-inch for barns 30 and 32
feet wide. All wider harns $2 \times 8$-inch. All losts doubled at truss centers, No, 1 Oregon
Fir or Pacific Coast Hemlock, Already Cut and Fitted.
NAILING GIRTS $-2 \times 6$-inch No, 1 Oregon Fir SIDING-Oregon Fir, Pacific Coast Hemlock JOISTS- $2 \times 10$-inch No. 1 Oregon Fir or Pacific inches apart foists doubled at driveway Already Cut and Fitted.
BRIDGING-Each span of joists cross bridged
with $1 \times 3$-inch Oregon Fir or Pacific Coast MOW FLOOR nch tongued and grooved PLANK FLOOR- $2 \times 10$-inch No. 1 Oregon Fir WALL PLATE-Double $2 \times 8$-inch No. 1 Oregon Fir or Pacific Coast Hemlock for barns 30 Oregon Fir or Pacific Coast Hemlock for feet wide, Already Cut and GIRDERS Gir or Pacific Coast Hemlock for barns 30 and 32 feet wide Four pieces $2 \times 10$-inch barns over 32 feet wide. Already Cut and GIRDER GIRDER POSTS- $6 \times 6$-inch solid No. 1 Oregon
Fir or Pacific Coast Hemlock with $6 \times 6$-inch inch solid No. 1 Oregon Fir or Pacific Coast
ind
Hemlock with ANCHOR BOLTS $-1 / 2 \times 16$-inch, complete with washers.
NoTE These specifications do not apply to
barns under 30 feet in width.

Cross Section of Barn 36 Feet Wide

## Gambrel Trussed Roof Barn

## All Framing Lumber Already Cut and Fitted

Years ago, when timber was plentiful and cheap, ninetynine out of one hundred barns were erected with no thought given to the actual strength of the timber or its fitness for the purposes intended. Today, heavy timbers are seldom used; timber framing is expensive, carpenters command good wages and barn raising "bees" cost money

In order to reduce his building costs to a minimum and still insure the necessary strength and rigidity, the farmer today is forced not only to conserve every board foot of lumber, but also to choose only such lumber that is adapted especially to structural purposes. And just as the sicikle has been replaced successively by the cradle, the self rake and the binder, so the old time cumbersome and inefficient heavy timber framed barn has been replaced by the Modern Gambrel Trussed Roof Barn illustrated above.

This type of barn is especially suited to bank barns where entrance to the mow with team and load requires a barn with a high side wall. Strong in construction, easy to build and economical in the use of lumber, this barn is a favorite in those states where dairying is the foremost agricultural pursuit and barns providing liberal space, not only for the stabling of the herd, but also for the season's crop of hay, grain and roughage are a necessity.
In the erection of this barn the entire first floor or basement is built first. The truss members are then assembled on the mow floor, joined, knit and bolted together. It is a simple matter to erect the trusses. This is done by means of a gin pole, block and tackle or by the aid of a team of horses or a farm tractor. When the trusses are raised to the proper
top plates. Other structural members, such as wall braces, wall posts, purlins, rafters and ridge boards are nailed and bolted in position after two or three trusses have been raised and plumbed. A glance at the illustration above plainly shows that the trusses are so constructed and so spaced that they in no way interfere with the use of a modern hay handling outfit.
The framing of the side and end walls is known as a post and girt construction. The truss post forms a part of the wall and one or more intermediate posts are erected. Diagonal wall braces, running from the top plate to sill, stiffen and give the walls the necessary rigidity. The nailing girts are spaced about three or four feet apart and are well spiked to the truss and intermediate posts. The siding is nailed on vertically. By omitting the nailing girts and spacing the wall studs two feet on center, the frame can be adapted for horizontal siding.
The framing, especially of the roof, is the most difficult part of the building of this barn. With our Already Cut system it takes about as many days to erect as it used to take weeks under the former "rule of thumb" method. A real saving, both in time and money, is bound to result when all the calculating, cutting and fitting is done at our factory by experienced barn builders and on accurate machinery.
Turn to pages 24 and 25: Here you see how the material for this modern barn comes to you Already Cut and Fitted. You or your carpenter can devote all of your time to the actual erection of your barn. No waste of material, no time lost in figuring, measuring and guessing on the job and the result is a big saving in the final cost.

## Sears, Roebuck and Co.

## The 'World's pint Largest Store

CHICAGO MINNEAPOLIS KANSAS CITY ATLANTA MEMPHIS DALLAS

## - Dear Customer:

Here is the book of "HONOR BILT" barns in which you are interested. We have made it complete. It represents the boiled-down experience--the practical ideas of thousands of farmers who write to us every year--together with the knowledge of our barn architects, who have grappled with farm building problems for the better part of a lifetime, and who know actual farm requirements.

Frankly, we wish we could be with you as you page through it. We would like to read aloud every word printed on its pages and point out to you the merits of our Guarantee--Our Labor Saving Ready Cut System of Construction--The Good Material we furnish and How Much Money we really can save you when you build your barn.

When you buy a barn from us you get materials that have been correctly designed and selected for your COMPLETE BUILDING. You know beforehand just what the total cost will be, OUR ARCHITECTURAL SERVICE assures you of PRORER SPECIFICATIONS AND PLANS. You save both time and money by placing one order for the whole barn complete with us at our low, wholesale, direct-from-factory price. We furnish exactly the kind of floor arrangement wanted for your individual needs. We will CUT EVERY PIECE OF FRAMING LUMBER on modern special machinery, READY FOR YOU TO NAIL IN PLACE. You can have it erected by the time the average builder has figured out where to start.
"HONOR BILT" barns are really high grade modern barns --right in design, right quality and of sufficient quantity of materials. Remember, your protection is our written guarantee backed by our resources of $\$ 100,000,000.00$.

A large variety of practical barns are shown. As a guide, our catalog shows the price of one size of each design. We have not printed prices for other sizes because most farmers have preferences for floor arrangements to meet their own individual needs. As we want to furnish just the arrangement you wish, we ask that you select the design of barn you like best. Then on the ruled blank enclosed make a small pencil sketch of the floor arrangement you want, giving size of barn, and we will quote the exact total price delivered at your station compfete, exclusive of masonry material.

Please don't overlook the fact that when high quality is considered--Sears, Roebuck and Co. can give you best barn value in the U. S. A. Don't fail to get our proposition before starting to build, because we can save you money.


In recent years there has been a tendency towards a better more permanent and a more economical construction of the American farm barn. The problem has been to secure increased loft capacity, without the use of cumbersome and costly timbers, and to provide a mow with an open center permitting the operation of a modern hay carrier from one end of the loft to the other. In the heavy hewed timber framed barns that were popular a decade or two ago, not only did the cross beams and supporting timbers interfere with carriers, but much valuable space was lost on account of such timbers making parts of the mow entirely inaccessible.
The insistent demands for a barn that would fill the purposes for which it is to be used and that also would provide for the proper housing of the crops and animals, so that these could be taken care of with a minimum amount of labor, led to the development of the plank frame types of constructionthe Braced Rafter Barn and the Trussed Roof Barn already described. While these two types meet every practical requirement, are economical in the use of material and easy to erect, authorities responsible for their development still realized that something was lacking-that something was beauty.

Barns have their own individuality and no matter how simple or inexpensive they are, may still be made pleasing and dignified and give distinction and charm to the entire farmstead by the simple application of architectural treatment. Is it any wonder, then, that the barn illustrated above is conceded by progressive farmers and experienced barn builders to be a masterpiece?

The "HONOR BILT" Gothic Roof Barn-Already Cut and Fitted-owes its widespread popularity to the "know-how" of our experienced barn architects who designed and proportioned its graceful roof lines; it owes its durability to the quality materials that are specified in its construction and to
the way the materials have been figured out to carry maximum loads and stay rigid and plumb even under severest conditions; it owes its economy to the big saving made possible by our wonderful already cut system of construction and the ease in which it can be erected when our simple working plans and complete instructions are followed.

This barn is not a novelty, but a practical, economical structure that combines all of the best features of the rectangular barn and the beauty, symmetry and utility of the round roof. It permits of a generous loft and, what is more vital, the loft is as open and unobstructed as an airship harigar, because the roof itself is self supporting, each set of ribs creating an independent arch and forming a very rigid completed structure. The graceful sweep of the roof, moreover, insures quick and perfect drainage of all surface water and offers the least possible resistance to high wind pressure.

The erection of an "HONOR BILT" Already Cut and Fitted Gothic Roof Barn is so simple that many of our customers have built them without experienced carpenter labor of any kind. The same principles recommended for the construction of the side and end walls of the two aforementioned types are used. Detailed drawings are furnished, showing how the rafters are built. This is really such an easy job that a boy can do the work. Each arch on completion is raised with a gin pole block and tackle, secured in place and the barn is then ready for the sheathing. An added advantage is that little if any scaffolding is needed to erect the roof.
An "HONOR BILT" Gothic Roof Barn will not only pay for itself over and over again in everyday service, but will add more than its cost in the increased value it gives to the farm as a whole. If you build today and sell tomorrow, this barn, like every other "HONOR BILT" Modern Barn, will pay a profit on the investment.

## Better Built Doors for "Honor Bilt" Barns

## Factory Made and Ready to Hang

"HONOR BILT" barn doors are constructed throughout of Cypress, "The Wood Eternal." They are built by modern, labor-saving machinery in our big millwork factory. Made of dressed and matched lumber and strongly braced and battened. "HONOR BILT" doors are shipped painted with one coat of linseed oil paint, come ready to hang, saving time and labor, and are better than doors made on the job by hand carpentry. Built of Cypress, they will withstand both wear and weather, will not warp or bind, and will hang true and straight.


Double Sliding Driveway Doors for the ground floor of "HONOR BILT" barns are 8 feet 2 inches by 8 feet in size and $15 / 8$ inches thick. For entrance with team and load into the mow, these doors can be furnished 12 feet 4 inches by 12 feet in size, with a small door built in for personal access.

The Dutch Door illustrated below can be urnished where one or more additional doors are needed. The advantage of this door is that the upper wing can be opened for ventilation, independent of the lower wing. It is an ideal hinged door and is furnished 3 feet 9 inches by 7 feet $101 / 2$ inches in size.



Two kinds of gable hay doors-the gable sliding type illustrated and the hinged drop leaf door-are used on "HONOR BILT" barns. The counterweights for the sliding doors are best made of concrete and are to be furnished by the owner. The hinged door can be easily opened and closed with the aid of the hay carrier. The doors are $9 \mathrm{ft}, 4 \mathrm{in}$ wide by 12 ft .8 in . high and $15 / 8 \mathrm{in}$, thick.

## High Grade Barn Sash and Frames



Outside View
The nine-light sash illustrated is furnished with most of our "HONOR BILT" barns. The glass size is 9 inches by 12 inches and the overall size is 2 feet 7 inches by 3 feet 5 inches. This sash will meet all dairy barn regulations and allows an abundance of light and sunshine to flood the barn. A special 4 -light sash, 9 inches by 14 inches, $13 / 8$ inches thick, is furnished for some of the general farm barns. The opening size inches. "HONOR BLLT" sash are thicker than ordinary $11 / 8$-inch stock sash that are usually furnished for barns.

All sash for "HONOR BILT" barns are made of clear, kiln dried, California White Pine, $13 / 8$ inches thick. They are tenoned and mortised, carefully machined and sanded and are glazed with good quality glass. The crating of the sash for shipment is carefully done and delivery in perfect condition is guaranteed. High grade sash frames, made of practically clear lumber, are provided for "HONOR BILT", barns. The outside casings and sills of our frames are made of Cypress, the very best wood for the purpose. All frames are shipped carefully bundled, cut to
exact size, ready to nail together and are superior to frames exact size, ready to nail together and are superior to frames
made on the job.


The illustration above shows a section through a barn window frame. Note how well it is constructed. "HONOR BILT" sash frames give your barn a trim and finished appearance and are both wind and weather proof.


## Inside View

All nine-light barn sash, where specified for the ground floor of the barn, are provided with wood ventilation shields. The sash is arranged to drop back against the shield and the cold air is deflected towards the warm ceiling and does not strike the animal direct. The sash is held in position by two spring bolts furnished for each sash. For winter ventilation this arrangement can not be excelled.

## ABOUT OUR BARN SIDING

Medium Grade


Medium Grade Siding Furnished in Either Cypress, Oregon Fir or Pacific Coast Hemlock

Best Grade


Best Grade Siding Furnished Only in Cypress
"FOONOR BILT" Barns shown in this catalog are furnished with one of four different grades of outside siding: Best Grade Cypress, Medium Grade Cypress, Medium Grade Oregon Fir or Pacific Coast Hemlock.

Best grade Cypress is our highest quality barn siding. It runs practically clear, uniform in color and has a soft even texture. Just the kind of stock that will take and hold paint and withstand the weather for a lifetime. This grade will give double the length of service of even the highest grade of white pine.

In the Medium Grades of Cypress and Oregon Fir or Pacific Coast Hemlock there are some knots, as the above illustration shows, but these are sound knots, and when the siding is painted, it has the same appearance from the outside as the higher grade siding. Such defects in no way impair the long life of the siding and we can recommend this grade for the man who must exercise economy when he builds. At our price these Medium Grades are good bargains and will give satisfaction for years.


Drop Siding
Furnished in Best Grade Cypress, Medium Grade Cypress and Oregon Fir or Pacific Coast Hemlock.

A glance at the illustrations of Drop Siding and Double V Siding will show you the patterns of siding we furnish for the outside walls of our barns. Double V Siding is used mostly on barns that are sided vertically or up and down, and Drop Siding is only used for barns sided horizontally. Complete specifications will be found in the description of the different barns.


Double V Siding
Furnished in Best Grade Cypress, Medium Grade Cypress and Oregon Fir or Pacific Coast Hemlock.


## "Our Leader" Modern Barn No. 2061

$\qquad$

WHAT an attractive addition to the farm this Gothic roof barn will make is shown by the front cover page of this book. The haymow is large and unobstructed and provides liberal space for hay, feed and roughage. With all the framing lumber Already Cut and Fitted, the erection is easy. Many of our customers have built it with only the help. of the labor around the farm. This Gothic barn is one "f which the owner may be truly proud. In fact, every "Honor Bilt" barn will be a source of pride to the owner for many years to come. And, the saving will always be remembered with satisfaction.

for this "Honor Bilt" Barn SIZE, 30×32 FEET Already Cut and Fitted Prices on Any Length Quoted on Request

## "Honor Bilt" Specifications for Barn No. 2061

Plans: Complete plans and building details accurately drawn by experienced barn architects are furnished with this "HONOR BILT" Barn.
Masonry Work: The foundation walls are to be built of concrete, or other masonry material, and extend 2 feet above the grade line.
Anchor Bolts: Heavy bolts and washers for anchoring the barn sill to foundation are liberally provided.
Construction: This barn is of a stud and girt side wall and a Gothic roof construction. See illustration on page 11, which clearly shows this type of barn frame. Nailing girts are $2 \times 6$ inches and are spiked to the studs which are spaced 3 feet on center. The joists are spaced $163 / 8$ inches apart; the sill and top plates are doubled; all corner posts are built up of three heavy studs and heavy built-up girders run lengthwise through the barn. Simple directions make it easy to build the Gothic roof rafters. The ground floor height is 8 feet 6 inches.
Framing Lumber: Nothing but No. 1 Douglas Fir or Pacific Coast Hemlock is specified. Every stick of framing lumber and the circular verge and frieze is Already Cut and Fitted. For the size of all studs, joists and other framing members, read the "HONOR BILT" specifications on page 11.
Siding: The outside walls are covered with a dressed and matched double "V" siding of Douglas Fir, Pacific Coast Hemlock, or Cypress, "The Wood Eternal," put on vertically. Where weather resisting qualities are wanted, Cypress
cannot be excelled. For illustrations and descriptions of siding grades and patterns, see page 13.
Mow Flooring: The mow joists are covered with a tongued and grooved No. 1 Douglas Fir or Pacific Coast Hemlock. This flooring can be driven up tight to prevent the hay dust from sifting through on the stock below.
Roof Sheathing: A good grade of $1 \times 4$-inch Douglas Fir or Pacific Coast Hemlock roof boards spaced 2 inches apart is furnished. For Asphalt Shingles $1 \times 6$-inch square edged boards laid close together are furnished.
Shingles: Our price includes Extra Clear 5 to 2 Red Cedar Wood Shingles laid $41 / 2$ inches to the weather. Oriental Slate Surfaced 4-in-1 Asphalt Shingles instead of wood shingles, $\$ 42.00$ extra. For illustration of Asphalt Shingles, see page 40.
Doors: Only Clear Cypress, "The Wood Eternal," is used for the doors. Double sliding doors, 8 feet 2 inches by 8 feet, are provided at each end of the barn. A single sliding door is located at each corner of the barn when furnished 24 feet wide. The hinged gable hay door is 9 feet 4 inches by 12 feet in size. The small door at the mow level is convenient for many purposes.
All the doors come "Ready Made," ready to hang in place, painted with one coat of linseed oil paint, and are better than doors made on the job by hand carpentry.
Heavy plank door franes, outside casings and
surfaced track plank are also included. For description and illustration of doors, see page 12.
Windows: Clear California White Pine sash are liberally provided. The sash, divided into nine lights, are $13 / 8$ inches thick, and glazed with clear glass. The opening size is 2 feet 7 inches by 3 feet 5 inches.
The window frames are made of practically clear lumber. All frames are shipped carefully bundled ready to nail together.
Windows are spaced 6 feet on center. Ventilation shields are included. For full description and illustration of windows, see page 12 .
Exterior Trim: All outside finish, such as corner boards, outside casings, verge boards and frieze, is Douglas Fir, Pacific Coast Hemlock, or Cypress, "The Wood Eternal." All rafter ends and gable lookouts are of dressed lumber.
Paint: Best quality house paint, enough for two outside coats, is furnished. For color combination see Paint Catalog.
Hardware: The ground floor doors slide on Roll-Rite Hangers, the highest grade hanger we sell. Latches, hinges, guide rollers, bolts and screws are also included. For description and illustration see page 46.
Nails: Enough nails and spikes of all sizes and kinds are guaranteed.
Sizes: We can furnish this barn 24 feet, 28 feet, 30 feet, 32 feet, 34 feet, 36 feet and 40 feet wide. For information how to select the size of your barn, see page 6 .


## "Honor Bilt" Specifications for Barn No. 2060

Plans: Complete plans and building details accurately drawn by experienced barn architects are furnished with every "HONOR BILT" Barn.
Masonry Work: The foundation walls are to be built of concrete, or other masonry material and to extend 2 feet above the grade line.
Anchor Bolts: Heavy bolts and washers for anchoring the barn sill to foundation are liberally provided.
Construction: This barn is of a balloon frame and braced rafter roof construction. See the illustration on page 9 , which clearly shows this type of barn frame. All framing timbers are spaced not over 2 feet on centers; each set of rafters is individually braced; the sills and top plates are doubled. Barns over 24 feet in width have two built-up heavy plank girders running lengthwise through the barn. To obtain maximum strength, all corner posts are built up of three heavy studs. The ground floor height is 8 feet 6 inches.
Framing Lumber: Nothing but No. 1 Oregon Fir or Pacific Coast Hemlock is specified. Every stick of framing lumber is Already Cut and Fitted. For the size of all studs, joists and other framing members, read the "HONOR BILT" specifications on page 9 .
Siding: The outside walls are covered with a dressed and matched drop siding of Oregon Fir, Pacific Coast Hemlock or Cypress, "The Wood Eternal." Where weather resisting qualities are wanted, Cypress cannot be excelled. For illustrations and description of siding grades and patterns, see page 13 .

Mow Flooring: The mow joists are covered with a tongued and grooved No. 1 Oregon Fir or Pacific Coast Hemlock. This flooring can be driven up tight to prevent the hay dust from sifting through on the stock below.

Roof Sheathing: A good grade of $1 \times 4$-inch Oregon Fir or Pacific Coast Hemlock roof boards spaced 2 inches apart is furnished. For Asphalt Shingles 1 x 6 -inch square edged boards laid close together are furnished.
Shingles: Our price includes Extra Clear 5 to 2 Red Cedar Wood Shingles laid $41 / 2$ inches to the weather. Oriental Slate Surfaced 4-in-1 Asphalt Shingles instead of wood shingles, are $\$ 42.00$ extra. For illustration of Asphalt Shingles see page 40 .
Doors: Only Clear Cypress, "The Wood Eternal," is used for the doors. Double sliding doors, 8 feet 2 inches by 8 feet, are provided at each end of the barn. A single sliding door is located at each corner of the barn when furnished 24 feet wide. The sliding gable hay door is 9 feet 4 inches by 12 feet in size. The small door at the mow level is convenient for many purposes.

All the doors come "Ready Made," ready to hang in place, painted with one coat of linseed oil paint, and are better than doors made on the job by hand carpentry.

Heavy plank door frames, outside casings and surfaced track plank are also included. For description and illustration of doors see page 12.

Windows: Clear California White Pine sash are liberally provided. The sash, divided into nine lights, are $13 / 8$ inches thick, and glazed with clear glass. The opening size is 2 feet 7 inches by 3 feet 5 inches.

The window frames are made of practically clear lumber. All frames are shipped carefully bundled ready to nail together.

Windows are spaced 6 feet on center. Ventilation shields are included. For full description and illustration of windows, see page 12 .
Exterior Trim: All outside finish, such as corner boards, outside casings, verge boards and frieze is Oregon Fir, Pacific Coast Hemlock or Cypress, "The Wood Eternal." All rafter ends and gable lookouts are of dressed lumber.

Paint: Best quality house paint, enough for two outside coats, is furnished. For color combinations see Paint Catalog.
Hardware: The ground floor doors slide on Roll-Rite Hangers, the highest grade hanger we sell. Latches, hinges, guide rollers, bolts and screws are also included. For description and illustration of hardware see page 46.

Nails: Enough nails and spikes of all sizes and kinds are guaranteed.
Sizes: We can furnish this barn 24 feet, 28 feet, 30 feet, 32 feet, 34 feet and 36 feet wide: For information how to select the size of your barn, see page 6 .


## Modern General Farm Barn No. 2062



H
ERE is a high grade modern barn at a bargain price. Mixed stock and farm horses can be comfortably and economically stabled, and there is ample mow capacity for the storage of a bumper crop of hay and grain. "HONOR BILT" quality is always standard and the same high quality building material specified for other "HONOR BILT" barns will be found in this barn. The man who is forced to make every dollar count will find this general farm barn, Already Cut and Fitted, an exceptional money saving value.


## "Honor Bilt" Specifications for Barn No. 2062

Plans: Complete plans and building details, accurately drawn by experienced barn architects, are furnished with this "HONOR BILT" Barn.
Masonry Work: The foundation walls are to be built of concrete, or other masonry material, and extend 2 feet above the grade line.
Anchor Bolts: Heavy bolts and washers for anchoring the barn sill to foundation are liberally provided.
Construction: This barn is of balloon frame and braced rafter roof construction. See illustration on page 9 , which clearly shows this type of barn frame. All framing timbers are spaced $223 \%$ inches apart; each set of rafters is individually braced; the sills and top plates are doubled. Barns over 24 feet in width have two built-up heavy plank girders running lengthwise through the barn. To obtain maximum strength, all corner posts are built up of three heavy studs. The ground floor height is 8 feet 6 inches.
Framing Lumber: Nothing but No. 1 Douglas Fir or Pacific Coast Hemlock is specified. Every stick of framing lumber is Already Cut and Fitted. For the size of the studs, joists and other framing members, read the "HONOR BILT" specifications on page 9 .
Siding: The outside walls are covered with a dressed and matched drop siding of Douglas Fir, Pacific Coast Hemlock or Cypress, "The Wood Eternal." Where weather resisting qualities are wanted, Cypress cannot be excelled. For illustrations and description of siding grades and patterns, see page 13.

Mow Flooring: The mow joists are covered with a tongued and grooved No. 1 Douglas Fir or Pacific Coast Hemlock. This flooring can be driven up tight to prevent the hay dust from sifting through on the stock below.
Roof Sheathing: A good grade of $1 \times 4$-inch Douglas Fir or Pacific Coast Hemlock roof boards spaced 2 inches apart is furnished. For Asphalt Shingles $1 \times 6$-inch square edged boards laid close together are furnished.
Shingles: Our price includes Extra Clear 5 to 2 Red Clear Wood Shingles laid $41 / 2$ inches to the weather. Oriental Slate Surfaced 4 -in- 1 Asphalt Shingles instead of wood shingles, $\$ 38.00$ extra. For illustration of Asphalt Shingles see page 40 .
Doors: Only Clear Cypress, "The Wood Eternal," is used for the doors. Double sliding doors, 8 feet 2 inches by 8 feet, are provided at each end of the barn. A single sliding door is located at each corner of the barn when furlocated at each corner of the barn when fur-
nished 24 feet wide. The hinged gable hay nished 24 feet wide. The hinged gable hay
door is 9 feet 4 inches by 12 feet in size. The small door at the mow level is convenient for many purposes.
All the doors come "Ready Made," ready to hang in place, painted with one coat of linseed oil paint, and are better than doors made on the job by hand carpentry.
Heavy plank door frames, outside casings and surfaced track plank are also included. For description and illustration of doors see page 12 .

Windows: Clear California White Pine sash are liberally provided. The sash, divided into four lights, are $13 / 8$ inches thick, and glazed with clear glass. The opening size is 1 foot 10 inches by 2 feet 9 inches.
The window frames are made of practically clear lumber. All frames are shipped carefully bundled ready to nail together.
Windows are spaced 6 feet on center. For full description and illustration of windows, see page 12.
Exterior Trim: All outside finish, such as corner boards, outside casings, verge boards and frieze, is Douglas Fir, Pacific Coast Hemlock, or Cypress, "The Wood Eternal." All rafter ends and gable lookouts are of dressed lumber.
Paint: Best quality house paint, enough for two outside coats, is furnished. For color combinations see Paint Catalog.
Hardware: The ground floor doors slide on Roll-Rite Hangers, the highest grade hanger we sell. Latches, hinges, guide rollers, bolts and screws are also included. For description and illustration of hardware see page 46.
Nails: Enough nails and spikes of all sizes and kinds are guaranteed.
Sizes: We can furnish this barn 24 feet, 28 feet, 30 feet, 32 feet, 34 feet and 36 feet wide. For information how to select the size of your barn, see page 6 .


## "Colonial" Modern Barn No. 3006



ERE is a good, plain barn at a low price, that can be erected very economically. The wide 12 -foot driveway, open to the roof, can be used for the unloading or bailing of hay, for threshing or for the storage of wagons and implements. During rainy weather a driveway of this kind provides an ideal place for the repairing of farm machinery and other odd jobs. This barn can be conveniently laid out for the stabling of the stock and horses and for an economical and serviceable general purpose barn it can hardly be improved upon.

# 298800 <br> for this "Honor Bilt" Barn SIZE, $32 \times 42$ FEET Already Cut and Fitted Prices on Any Length Quoted on Request 

## "Honor Bilt" Specifications for Barn No. 3006

Plans: Complete plans and building details accurately drawn by experienced barn architects are furnished with this "HONOR BILT" Barn.
Masonry Work: The foundation walls are to be built of concrete, or other masonry material and to extend 2 feet above the grade line.
Anchor Bolts: Heavy bolts and washers for anchoring the barn sill to foundation are liberally provided.
Construction: This barn is of a balloon frame and braced rafter roof construction, see illustration on page 9 , which clearly shows this type of barn frame. All framing timbers are spaced $223 / 8$ inches apart; each set of rafters is individually braced; the sills and top plates are doubled. Barns over 24 feet in width have two built-up heavy plank girders running lengthwise through the barn. To obtain maximum strength, all corner posts are built up of three heavy studs. The ground floor height is 8 feet 6 inches.
Framing Lumber: Nothing but No. 1 Douglas Fir or Pacific Coast Hemlock is specified. Every stick of framing lumber is Already Cut and Fitted. For the size of all studs, joists and other framing members, read the "HONOR BILT" specifications on page 9 .
Siding: The outside walls are covered with a dressed and matched drop siding of Douglas Fir, Pacific Coast Hemlock or Cypress, "The Fir, Pacific Coast Hemlock or Cypress, he
Wood Eternal." Where weather resisting qualWood Eternal. Where weather resisting qualFor illustrations and description of siding grades and patterns, see page 13 .

Mow Flooring: The mow joists are covered with a tongued and grooved No. 1 Douglas Fir, Pacific Coast Hemlock. This flooring can be driven up tight to prevent the hay dust from sifting through on the stock below.
Roof Sheathing: A good grade of $1 \times 4$-inch Douglas Fir or Pacific Coast Hemlock roof boards spaced 2 inches apart is furnished. For Asphalt Shingles $1 \times 6$-inch square edged boards laid close together are furnished.
Shingles: Our price includes Extra Clear 5 to 2 Red Cedar Wood Shingles laid $41 / 2$ inches to the weather. Oriental Slate Surfaced 4-in-1 Asphalt Shingles instead of wood shingles, $\$ 45.00$ extra. For illustration of Asphalt Shingles see page 40.
Doors: Only Clear Cypress, "The Wood Eternal," is used for the doors. Large double sliding driveway doors, 12 feet 4 inches wide and 12 feet high, with small built-in door for foot entrance, are provided on both sides of the barn. Two double leaf swing doors, 3 feet 9 inches by 7 feet $101 / 2$ inches high, are also furnished at each end of the barn, except in barns 24 and 28 feet wide, there is only one door in each end.

All the doors come "Ready Made," ready to hang in place, painted with one coat of linseed oil paint, and are better than doors made on the job by hand carpentry.

Heavy plank door frames, outside casings and surfaced track plank are also included. For description and illustration of doors, see page 12

Windows: Clear California White Pine sash liberally provided. The sash are divided into four lights, are $13 / 8$ inches thick, and glazed with clear glass. The opening size is 1 foot 10 inches by 2 feet 9 inches.

The window frames are made of practically clear lumber. All frames are shipped carefully bundled ready to nail together.
Windows are spaced 8 feet on center. For full description and illustration of windows, see page 12 .

Exterior Trim: All outside finish, such as corner boards, outside casings, verge boards and frieze is Douglas Fir, Pacific Coast Hemlock or Cypress, "The Wood Eternal." All rafter ends and gable lookouts are of dressed lumber.

Paint: Best quality house paint, enough for two outside coats, is furnished. For color combinations see Paint Catalog.
Hardware: The ground floor doors slide on Roll-Rite Hangers, the highest grade hanger we sell. Latches, hinges, guide rollers, bolts and screws are also included. For description and illustration of hardware see page 46.

Nails: Enough nails and spikes of all sizes and kinds are guaranteed.

Sizes: We can furnish this barn 24 feet, 28 feet, 30 feet, 32 feet, 34 feet and 36 feet wide. For information how to select the size of your barn, see page 6 .


## "Plainfield" Gambrel Roof Barn No. 5296

What Our Low Price Includes:
Framing Lumber-Outside Siding Mow Flooring-Roof Sheathing Factory Made Doors-Sash Outside Finish Lumber-Nails Roofing-Paints-Bolts Hardware-Working Plans
Satisfaction Guaranteed WE GUARANTEE enough material to complete this barn above the foundation. Price does not include masonry material, inside stalls o metal ventilator on roof.

THE FARMER who is forced to make every dollar go the farthest, will find this the biggest barn value for the least money. The plain simple lines are admirably suited to economical construction. The specifications have been carefully studied out and all those desirable features essential to good sturdy construction have been embodied.
Here is a barn that will serve all purposes admirably. It has ample storage space in loft, which is free and open, allowing room for operation of hay machinery. It makes a good dairy barn. The four-light windows provide sufficient sunlight and ventilation.


## "Honor Bilt" Specifications for Barn No. 5296

Plans: Complete plans and building details, accurately drawn by experienced barn architects, are furnished with this barn.
Masonry Work: The foundation walls are to be built of concrete or other masonry material and extend 2 feet above the grade line.
Anchor Bolts: Heavy bolts and washers for anchoring the barn sill to foundation are liberally provided.
Construction: Balloon Frame, braced rafter as shown in the above cross section and also on page 9. All framing timbers are spaced $223 / 8$ inches apart; the sills and top plates are double. Barns over 24 feet in width have two built-up heavy girders running lengthwise through the barn. All corner posts are built up of three heavy studs. The ground floor height is 8 feet 6 inches.
Framing Lumber: Nothing but No. 1 Douglas Fir or Pacific Coast Hemlock is specified. Every stick of framing lumber is Already Cut and Fitted.
Siding: The outside walls are covered with a dressed and matched drop siding of Douglas Fir or Pacific Coast Hemlock, For illustrations and description of siding grades and patterns, see page 13 .

Mow Flooring: The mow joists are covered with a tongued and grooved No. 1 Douglas Fir or Pacific Coast Hemlock. This flooring can be driven up tight to prevent the hay dust from sifting through on the stock below.
Roof Sheathing: A good grade of $1 \times 4$-inch Douglas Fir or Pacific Coast Hemlock roof boards spaced 2 inches apart is furnished. If Asphalt Shingles are specified by you $1 \times 6$-inch square edged boards laid close together are furnished.

Shingles: Our price includes Extra Clear 5 to 2 Red Cedar Wood Shingles laid $41 / 2$ inches to the weather. Oriental Slate Surfaced 4-in-1 Asphalt Shingles instead of wood shingles, $\$ 31.00$ extra. For illustration of Asphalt Shingles see page 40 .

Doors: Only Clear Cypress, "The Wood Eternal," is used for the doors. Double sliding doors, 8 feet 2 inches by 8 feet, are provided at each end of the barn. A single sliding door is located at each corner of the barn when furnished 24 feet wide. The hinged gable hay door is 9 feet 4 inches by 12 feet in size.
All the doors come "Ready Made," ready to hang in place, painted with one coat of linseed oil paint, and are better than doors made on the job by hand carpentry.

For description and illustration of doors, see page 12.
Windows: Clear California White Pine sash are liberally provided. The sash are divided into four lights, are $11 / 8$ inches thick, and glazed with clear glass. The opening size is 1 foot 10 inches by 2 feet 9 inches. Windows are spaced 8 feet on center.
Exterior Trim: All outside finish, such as corner boards, outside casings, verge boards and irieze is Douglas Fir or Pacific Coast Hemlock.

Paint: Best quality house paint, enough for two outside coats, is furnished. For color combinations see Paint Catalog.
Hardware: The ground floor doors slide on Roll-Rite Hangers, the highest grade hanger we sell. Latches, hinges, guide rollers, bolts and screws are also included. For description and illustration see page 46.

Nails: Enough nails and spikes of all sizes and kinds are guaranteed.

Sizes: This barn is furnished 24 feet, 28 feet, 30 feet and 32 feet wide only. For information how to select the size of your barn, see page 6 .


## "Honor Bilt" Specifications for Barn No. 3028

## Plans: Complete plans are furnished with this

 "HONOR BILT" Barn.Masonry Work: The basement walls extend 2 feet above the grade line.
Construction: The illustration below shows the type of construction for this straight gable roof barn. Size of framing lumber as follows: Main studs, rafters and braces, $2 \times 6$ inches. Sills and wall plates, doubled, $2 \times 6$ inches. Girder, three pieces, $2 \times 10$ inches; girder posts, $6 \times 6$ inches solid. All framing lumber spaced 24 inches on center when horizontal drop siding is


Half Cross-Section
specified. Nailing-Girts spiked to the studs spaced 3 feet on center are furnished when vertical siding is specified.
Framing Lumber: All framing lumber is of No. 1 Douglas Fir or Pacific Coast Hemlock, already cut and fitted.
Siding: The outside walls are covered with a dressed and matched drop siding of No. 1 Douglas Fir, Pacific Coast Hemlock or of Cypress, "The Wood Eternal." See page 13.
Mow Flooring: The mow joists are covered with a tongued and grooved No. 1 Douglas Fir or Pacific Coast Hemlock.
Roof Sheathing: A good grade of 1x4-inch Douglas Fir roof boards spaced 2 inches apart is furnished. For Asphalt Shingles, 1x6-inch square edged boards laid close together are furnished.
Shingles: Our price includes Extra Clear 5 to 2 Red Cedar Wood Shingles laid $41 / 2$ inches to the weather. Oriental Slate Surfaced 4-In-1 Asphalt Shingles instead of wood shingles, $\$ 67.00$ extra. For illustration of Asphalt Shingles see page 40.
Doors: Only clear cypress is used for the doors. Two double sliding doors 8 feet 2 inches by 8 feet and two small doors at the mow level are furnished for each end of the barn. One sliding gable hay door 9 feet 4 inches by 12 feet for the front end and one hinged Dutch door 3 feet 9 inches by 7 feet $101 / 2$ inches are furnished at each end of the barn. All doors are ready made, painted with one coat of linseed oil paint. Door frames are also included. See page 12 .

Windows: Clear California White Pine sash are liberally provided. The sash are divided into four lights, are $13 / 8$ inches thick, and glazed with clear glass. The opening size is 1 foot 10 inches by 2 feet 9 inches. The window frames are made of practically clear lumber. Windows are spaced 6 feet on center. See page 12.
Exterior Trim: All outside finish is Douglas Fir. All rafter ends and gable lookouts are of dressed lumber.
Paint: Best quality house paint, enough for two outside coats, is furnished.
Hardware: All necessary hardware and nails are included.



## Modernized Timber Frame Barn No. 2064



HERE is a modified Timber Frame Barn resembling in its general exterior appearance the once popular heavy timber barn built so extensively a decade or two ago. The framing timbers are built up of 2 -inch planks to the desired strength and are so skillfully joined and interlocked that for strength and rigidity it is far superior to the heavy timber type of framing. Easy to erect and economical in the use of lumber, this Already Cut and Fitted barn embodies all those good features of barn framing so well figured out and arranged that its erection is possible at a very moderate cost.
for this "Honor Bilt" Barn SIZE, 28x42 FEET Already Cut and Fitted Prices on Any Length Quoted on Request

## "Honor Bilt" Specifications for Barn No. 2064

Plans: Complete plans and building details accurately drawn by experienced barn archiaccurately drawn by experienced are furnished with this "HONOR BILT" Barn.
Masonry Work: The foundation walls are to be built of concrete, or other masonry material, and extend 2 feet above the grade line.
Anchor Bolts: Heavy bolts and washers for anchoring the barn sill to foundation are liberally provided.
Construction: A modified timber frame construction is used. The illustration above shows this type of barn frame. All framing timbers are built up out of heavy 2 -inch planks, the sills and top plates are doubled. Girders run crosswise through the barn. To obtain maximum strength, all corner posts are built up of three heavy studs. The ground floor height is 8 feet 6 inches.
Framing Lumber: Nothing but No. 1 Oregon Fir or Pacific Coast Hemlock is specified. Every stick of framing lumber is Already Cut and Fitted.
Siding: The outside walls are covered with a dressed and matched double "V" siding of Oregon Fir, Pacific Coast Hemlock or Cypress, "The Wood Eternal." Where weather resisting qualities are wanted, Cypress cannot be excelled. For illustrations and description of siding grades and patterns, see page 13.

Mow Flooring: The mow joists are covered with a tongued and grooved No. 1 Oregon Fir or Pacific Coast Hemlock. This flooring can be driven up tight to prevent the hay dust from sifting through on the stock below.
Roof Sheathing: A good grade of $1 \times 4$-inch Oregon Fir or Pacific Coast Hemlock roof boards spaced 2 inches apart is furnished. For Asphalt Shingles $1 \times 6$-inch square edged boards laid close together are furnished.

Shingles: Our price includes Extra Clear 5 to 2 Red Cedar Wood Shingles laid $41 / 2$ inches to the weather. Oriental Slate Surfaced 4-in-1 Asphalt Shingles instead of wood shingles, $\$ 36.00$ extra. For illustration of Asphalt Shingles, see page 40 .

Doors: Only Clear Cypress, "The Wood Eternal," is used for the doors. Double sliding doors, 12 feet 4 inches by 12 feet, are provided at each side of the barn. Two single sliding doors $4 \times 8$ feet are furnished for each end of the barn. The small door at the mow level is convenient for many purposes.

All the doors come "Ready Made," ready to hang in place, painted with one coat of linseed oil paint, and are better than doors made on the job by hand carpentry.

Heavy plank door frames, outside casings and surfaced track plank are also included. For description and illustration of doors, see page 12.

Windows: Clear California White Pine sash are liberally provided. The sash, divided into nine lights, are $13 / 8$ inches thick, and glazed with clear glass. The opening size is 2 feet 7 inches by 3 feet 5 inches.
The window frames are made of practically clear lumber. All frames are shipped carefully bundled ready to nail together.
Windows are spaced 7 feet on center. For full description and illustration of windows, see page 12 .
Exterior Trim: All outside finish, such as corner boards, outside casings, verge boards and frieze, is Oregon Fir, Pacific Coast Hemlock, or Cypress, "The Wood Eternal." All rafter ends and gable lookouts are of dressed lumber.
Paint: Best quality house paint, enough for two outside coats, is furnished. For color combination see Paint Catalog.
Hardware: The ground floor doors slide on Roll-Rite Hangers, the highest grade hanger we sell. Latches, hinges, guide rollers, bolts and screws are also included. For description and illustration of hardware, see page 46.
Nails: Enough nails and spikes of all sizes and kinds are guaranteed.
Sizes: We can furnish this barn 24 feet, 28 feet, 30 feet, 32 feet, 34 feet, 36 feet and 40 feet wide. For information how to select the size of your barn, see page 6.


## "Favorite" Modern Barn No. 2059

## What Our Low Price Includes: <br> Framing Lumber-Outside Siding Mow Flooring-Roof Sheathing Factory Made Doors-Windows Uutside Finish Lumber-Nail Roofing-Paints-Bolts Roofing-Paints-Bolts Hardware-Working Plan Satisfaction GuaranteedNo Extras <br> WE GUARANTEE enough material to complete this barn above the to complete this barn above the foundation. Price does not include foundation. Price does not inciude masonry material, inside stalls or metal ventilators on roof.

THE NEEDS of the farmer who is obliged to make every dollar show up for its full value were kept in mind in the designing of this Gambrel Trussed Roof Barn. Every stick of lumber built into it was put there for a definite purpose. A plank frame barn of this construction can be raised by a small crew of men. It is built stanch and sturdy to give honest service, is well lighted and will meet the requirements of both the dairyman and the general farmer.

for this "Honor Bilt" Barn SIZE, 30x42 FEET Already Cut and Fitted Prices on Any Length Quoted on Request

## "Honor Bilt" Specifications for Barn No. 2059

Plans: Complete plans and building details, accurately drawn by experienced barn architects, are furnished with this "HONOR BILT" Barn.
Masonry Work: The foundation walls are to be built of concrete, or other masonry material, and to extend 2 feet above the grade line.
Anchor Bolts: Heavy bolts and washers for anchoring the barn sill to foundation are liberally provided.
Construction: A post and girt frame and a trussed roof construction is used. The roof is supported by plank trusses, similar to the construction shown on page 10 . The side wall posts and intermediate studs run from sill to top plate. Trusses are spaced 14 feet on center; the nailing girts are spiked to wall posts; the rafters and joists are spaced $223 / 8$ inches apart Barns over 24 feet wide have two built-up heavy girders running lengthwise through the barn. The sills and top plates are doubled and all corner posts are built up of three heavy studs. The ground floor height is 8 feet 6 inches.
Framing Lumber: Nothing but No. 1 Douglas Fir or Pacific Coast Hemlock is specified. Every stick of framing lumber is Already Cut and Fitted and has been carefully figured out to carry maximum loads.
Siding: The outside walls are covered with a double " $V$ " dressed and matched siding of Douglas Fir or Pacific Coast Hemlock, or Cypress, "The Wood Eternal," put on vertically. Where weather resisting qualities are wanted, Cypress cannot be excelled. For illustrations and descriptions of siding grades and patterns see page 13.

Mow Flooring: The mow joists are covered with a tongued and grooved No. 1 Douglas Fir or Pacific Coast Hemlock. This flooring can be driven up tight to prevent the hay dust from sifting through on the stock below.
Roof Sheathing: A good grade of $1 \times 4-$ inch Douglas Fir or Pacific Coast Hemlock roof boards spaced 2 inches apart is furnished. For Asphalt Shingles $1 \times 6$-inch square edged boards laid close together are furnished.

Shingles: Our price includes Extra Clear 5 to 2 Red Cedar Wood Shingles laid $41 / 2$ inches to the weather. Oriental Slate Surfaced 4 -in- 1 Asphalt Shingles instead of wood shingles are $\$ 43.00$ extra. For illustration of Asphalt Shingles see page 40 .

Doors: Only Clear Cypress, "The Wood Eternal," is used for the doors. Double sliding doors, 8 feet 2 inches by 8 feet, are provided for each end of the barn. A single sliding door is located at each corner of the barn when furnished 24 feet wide. The sliding gable hay door is 9 feet 4 inches by 12 feet in size. The small door at the mow level is convenient for many purposes.
All the doors come "Ready Made," ready to hang in place, painted with one coat of linseed oil paint, and are better than doors made on the job by hand carpentry.
Heavy plank door frames, outside casings and surfaced track plank are also included. For description and illustration of doors, see page 12.

Windows: Clear California White Pine sash are liberally provided. The sash, divided into nine lights, are $13 / 8$ inches thick, and glazed with clear glass. The opening size is 2 feet 7 inches by 3 feet 5 inches.
The window frames are made of practically clear lumber. All frames are shipped caretully bundled ready to nail together.
Windows are spaced 7 feet on center. Ventilation shields are included. For full description and illustration of windows, see page 12 .
Exterior Trim: All outside finish, such as corner boards, outside casings, verge boards and frieze is Douglas Fir, Pacific Coast Hemlock, or Cypress, "The Wood Eternal." All rafter ends and gable lookouts are of dressed lumber.
Paint: Best quality house paint, enough for two outside coats, is furnished. For color combinations see Paint Catalog.

Hardware: The ground floor doors and gable hay doors slide on Roll-Rite Hangers, the highest grade hanger we sell. Latches, hinges, guide rollers, bolts and screws are also included. For description and illustration see page 46.

Nails: Enough nails and spikes of all sizes and inds are guaranteed.

Sizes: We can furnish this barn 24 feet, 28 feet, 30 feet, 32 feet, 34 feet, 36 feet and 40 feet wide. For information how to select the size of your barn, see page 6 .


## "Fairview" Modern Driveway Barn No. 2068



THIS DRIVEWAY Barn has many conveniences. The arrangement permits driving into the barn with a load of hay or grain and unloading under cover. This is a big advantage in inclement weather. The driveway, open to the roof, may also serve as a threshing floor or for implement storage during the winter months. The large nine-light sash provide plenty of light in either section of the barn for the stabling of horses and cows. Where these are housed under one roof, this arrangement is especially recommended. The roof is well proportioned and the large dormers above the driveway doors add considerably to the good appearance of this "HONOR BILT" braced rafter barn.

## . $9766^{0}$

for this "Honor Bilt" Barn SIZE, 30×44 FEET Already Cut and Fitted Prices on Any Length Quoted on Request

## "Honor Bilt" Specifications for Barn No. 2068

Plans: Complete plans and building details, accurately drawn by experienced barn architects, are furnished with this "HONOR BILT" Barn.

Masonry Work: The foundation walls are to be built of concrete or other masonry material and extend 2 feet above the grade line.
Anchor Bolts: Heavy bolts and washers for anchoring the barn sill to foundation are liberally provided.
Construction: This barn is of a balloon frame and braced rafter roof construction. See illustration on page 9, which clearly shows this type of barn frame. All framing timbers are spaced $223 / 8$ inches apart; each set of rafters is in dividually braced; the sills and top plates are dividually braced; the sills and top plates are
doubled. Barns over 24 feet in width have two built-up heavy plank girders running lengthwise through the barn. To obtain maximum strength, all corner posts are built up of three heavy studs. The ground floor height is 8 feet 6 inches.
Framing Lumber: Nothing but No. 1 Douglas Fir or Pacific Coast Hemlock is specified. Every stick of framing lumber is Already Cut and Fitted. For the size of all studs, joists and other framing members, read the "HONOR BILT" specifications on page 9.
Siding: The outside walls are covered with a dressed and matched drop siding of Douglas Fir, Pacific Coast Hemlock or Cypress, "The Wood Eternal." Where weather resisting qualities are wanted, Cypress cannot be excelled. For illus-
trations and description of siding grades and patterns, see page 13 .

Mow Flooring: The mow joists are covered with a tongued and grooved No. 1 Douglas Fir or Pacific Coast Hemlock. This flooring can be driven up tight to prevent the hay dust from sifting through on the stock below.
Roof Sheathing: A good grade of $1 \times 4$-inch Douglas Fir or Pacific Coast Hemlock roof boards spaced 2 inches apart is furnished. For Asphalt Shingles $1 \times 6$-inch square edged boards laid close together are furnished.

Shingles: Our price includes Extra Clear 5 to 2 Red Cedar Wood Shingles laid $41 / 2$ inches to the weather. Oriental Slate Surfaced $4-\mathrm{in}-1$ Asphalt Shingles instead of wood shingles, $\$ 49.00$ extra. For illustration of Asphalt Shingles see page 40 .
Doors: Only Clear Cypress, "The Wood Eternal," is used for the doors. Large double sliding driveway doors, 12 feet 4 inches wide and 12 feet high, are provided on both sides of the barn. Two sliding doors 4 feet 2 inches wide and 8 feet high are furnished at each end of barn. The small door at each end of the mow level is convenient for many purposes. All the doors come "Ready Made," ready to hang in place, painted with one coat of linseed oil paint, and are better than doors made on the job by hand carpentry.
Heavy plank door frames, outside casings and surfaced track plank are also included. For description and illustration of doors, see page 12 .

Windows: Clear California White Pine sash are liberally provided. The sash are divided into nine lights, are $13 / 8$ inches thick, and glazed with clear glass. The opening size is 2 feet 7 inches by 3 feet 5 inches.
The window frames are made of practically clear lumber. All frames are shipped carefully bundled ready to nail together.
Windows are spaced 6 feet on center. Ventilation shields are included. For full description and illustration of windows, see page 12 .

Exterior Trim: All outside finish, such as corner boards, outside casings, verge boards and irieze is Douglas Fir, Pacific Coast Hemlock, or Cypress, "The Wood Eternal." All rafter ends and gable lookouts are of dressed lumber.

Paint: Best quality house paint, enough for two outside coats, is furnished. For color combinations see Paint Catalog.
Hardware: The ground floor doors slide on Roll-Rite Hangers, the highest grade hanger we sell. Latches, hinges, guide rollers, bolts and screws are also included. For description and illustration see page 46.
Nails: Enough nails and spikes of all sizes and kinds are guaranteed.
Sizes: We can furnish this barn 24 feet, 28 feet, 30 feet, 32 feet, 34 feet and 36 feet wide. For information how to select the size of your barn, see page 6.

GET OUR LOW-FREIGHT PAID-"DIRECT TO YOU" PRICE ON YOUR BARN


## "Economy" General Farm Barn No. 5298

What Our Low Price Includes: Framing Lumber-Outside Siding Mow Flooring-Roof Sheathing Factory Made Doors-Windows Outside Finish Lumber-Nails Roofing-Paints-Bolts Hardware-Working Plans Satisfaction GuaranteedNo Extras
WE GUARANTEE enough material to complete this barn above the foundation. Price does not include masonry material, inside stalls or metal ven-
tilator con roof.

THIS BARN has been designed to meet the demands of the farmer who wishes to build a barn with a high masonry wall but who does not require a large overhead loft. With sand and gravel or native stone available for the basement wall, this type of barn can be erected for a surprisingly small outlay of money. The illustration below shows how access to the mow is possible by building into the side of a hill or dirt bank.

for this "Honor Bilt" Barn SIZE, 28x48 FEET Already Cut and Fitted Prices on Any Length Quoted on Request

## "Honor Bilt" Specifications for Barn No. 5298

Plans: Complete plans are furnished with this "HONOR BILT" Barn.
Masonry Work: The basement walls extend 9 feet above the grade line.
Construction: This barn is of a balloon frame and combination braced rafter and trussed roof construction. The illustration below, to the right, clearly shows this type of barn frame. All framing timbers are spaced $223 / 8$ inches apart; the stud wall is 8 feet high; the sills and top plates are doubled. Barns over 24 feet in width have two built-up heavy plank girders width have two built-up heavy plank girders
running lengthwise through the barn. The ground floor height is 8 feet 6 inches.
Framing Lumber: No. 1 Douglas Fir or Pacific Coast Hemlock. The framing lumber is Already Cut and Fitted.


Barn arranged as a bank barn

Siding: The outside walls are covered with a dressed and matched drop siding of Douglas Fir, Pacific Coast Hemlock or Cypress. See page 13.
Mow Flooring: The mow joists are covered with a tongued and grooved Oregon Fir or Pacific Coast Hemlock.
Roof Sheathing: A good grade of $1 \times 4$-inch Douglas Fir or Pacific Coast Hemlock roof boards spaced 2 inches apart is furnished. For Asphalt Shingles, $1 \times 6$-inch square edged boards laid close together are furnished.
Shingles: Our price includes Extra Clear 5 to 2 Red Cedar Wood Shingles laid $41 / 2$ inches to the weather. Oriental Slate Surfaced 4-in-1 Asphalt Shingles instead of wood shingles, $\$ 45.00$ extra. For illustration of Asphalt Shingles see page 40.
Doors: Only Clear Cypress, "The Wood Eternal," is used for the doors. Double sliding doors, 8 feet 2 inches by 8 feet, are provided at each end of the barn. The hinged gable hay door is 9 feet 4 inches by 12 feet in size. The small door at the mow level is convenient for many purposes.
All the doors come "Ready Made," ready to hang in place, painted with one coat of linseed oil paint, and are better than doors made on the job by hand carpentry. Door frames are also included. See page 12 .
Windows: Clear California White Pine sash are liberally provided. The sash, divided into four lights, are $13 / 8$ inches thick, and glazed with clear glass. The opening size is 1 foot 10 inches by 2 feet 9 inches.

The window frames are made of practically clear lumber. Windows are spaced 6 feet on center. See page 12 .

Exterior Trim: All outside finish is Douglas Fir, Pacific Coast Hemlock, or Cypress, "The Wood Eternal." All rafter ends and gable lookouts are of dressed lumber,
Paint: Best quality house paint, enough for two outside coats, is furnished. For color combinations see Paint Catalog.
Hardware: The ground floor doors slide on Roll-Rite Hangers, the highest grade hanger we sell. Latches, hinges, guide rollers, bolts and screws are also included. For description and illustration of hardware see page 46.
Nails: Enough nails and spikes are guaranteed.
Sizes: We can furnish this barn 24 feet, 28 feet, 30 feet, 32 feet and 34 feet wide. For information how to select the size of your barn, see


GET OUR LOW-FREIGHT PAID-"DIRECT TO YOU" PRICE ON YOUR BARN

## HoNOR-BILT System S Ridge Board, Truss Principal, Rhowing how they fit together. <br> Built Like a Skys



THEHONOT
S)Cutting and Fittin
(A) Carpentry:Doors at
(1) Material-Because i
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(S)All Extras-One Or



## Modern General Farm Barn No. 3022

\author{


0WING to the increasing popularity of the Gothic Roof, the erection of this splendidly proportioned barn will create favorable comment in any community. In general appearance this barn is rather imposing and is therefore best adapted to a site having a prominent outlook in all directions. The large 12 -foot mow doors will allow the entrance of a bumper load of hay. The loft is spacious and the trusses are so located that they will in no way interfere with the easy mowing away of the hay. Great care has been devoted to the construction of this barn and all those costly and elaborate details that would needlessly increase its cost have been omitted.

# ${ }^{2} 1,286^{w}$ 

for this "Honor Bilt" Barn SIZE, 30x42 FEET Already Cut and Fitted Prices on Any Length Quoted on Request

## "Honor Bilt" Specifications for Barn No. 3022

Plans: Complete plans and building details accurately drawn by experienced barn architects, are furnished with this "HONOR BILT" Barn.
Masonry Work: The basement walls are to be built of concrete, or other masonry material, and extend to the level of the mow floor.
Anchor Bolts: Heavy bolts and washers for anchoring the barn sill to foundation are liberally provided.
Construction: This barn is of a post and girt frame and Gothic trussed roof construction. See the small cross section above, which clearly shows this type of barn frame. Trusses are spaced 14 feet on center. Simple directions make it easy to build the Gothic roof rafters. Joists are spaced $223 / 8$ inches apart. Barns over 24 feet wide have two heavy built-up girders running lengthwise through the barn. The sill and top plates are doubled and all corner posts are built up of three heavy studs. The ground floor height is 8 feet 6 inches.
Framing Lumber: Nothing but No. 1 Douglas Fir or Pacific Coast Hemlock is specified. Every stick of framing lumber is Already Cut and Fitted, and has been carefully figured out to carry maximum loads.
Siding: The outside walls are covered with a double "V" dressed and matched siding of Douglas Fir, Pacific Coast Hemlock or Cypress, "The Wood Eternal." Where weather resisting qualities are wanted, Cypress cannot be excelled. For illustrations and description of siding grades and patterns, see page 13.

Mow Flooring: The mow joists are covered with tongued and grooved No. 1 Douglas Fir or with tongued and grooved No. 1 Douglas Fir or
Pacific Coast Hemlock. A heavy plank floor laid over the tongued and grooved loft floor is specified for the driveway.
Roof Sheathing: A good grade of $1 \times 4$-inch Oregon Fir or Pacific Coast Hemlock roof boards spaced 2 inches apart is furnished. For Asphalt Shingles, $1 \times 6$-inch square edged boards laid close together are furnished.

Shingles: Our price includes Extra Clear 5 to 2 Red Cedar Wood Shingles laid $41 / 2$ inches to the weather. Oriental Slate surfaced 4-in-1 Asphalt Shingles instead of wood shingles, $\$ 49.00$ extra. For illustration of Asphalt Shingles see page 40.

Doors: Only Clear Cypress, "The Wood Eternal," is used for the doors. Large double sliding driveway doors, 12 feet 4 inches wide and 12 feet high, with small built-in-door for foot entrance are provided for the mow. Two Dutch Doors, 3 feet 9 inches by 7 feet $101 / 2$ inches, are also furnished in the basement of the barn. The small door at one end is convenient for many purposes. All the doors come "Ready Made," ready to hang in place, painted with one coat of linseed oil paint, and are better than doors made on the job by hand carpentry.
Heavy plank door frames, outside casings*and surfaced track plank are also included. For description and illustration of doors, see page 12.

Windows: Clear California White Pine sash are liberally provided. The sash, divided into nine lights, are $13 / 8$ inches thick, and glazed with clear glass. The opening size is 2 feet 7 inches by 3 feet 5 inches.
The window frames are made of practically clear lumber. All frames are shipped carefully bundled ready to nail together.
Windows are provided for two ends and one side of barn. For full description and illustration of windows, see page 12 .

Exterior Trim: All outside finish, such as corner boards, outside casings, verge boards and frieze is Douglas Fir, Pacific Coast Hemlock or Cypress, "The Wood Eternal." All rafter ends and gable lookouts are of dressed lumber.

Paint: Best quality house paint, enough for two outside coats, is furnished. For color combinations see Paint Catalog.

Hardware: The ground floor doors slide on Roll-Rite Hangers, the highest grade hanger we sell. Latches, hinges, guide rollers, bolts and screws are also included. For description and illustration of hardware see page 46 .
Nails: Enough nails and spikes of all sizes and kinds are guaranteed.

Sizes: We can furnish this barn 30 feet, 32 feet, 34 feet, 36 feet and 40 feet wide. For information how to select the size of your barn, see page 6.

## $\square$



## "Glendale" Modern Bank Barn No. 2063



AHILLY COUNTRYSIDE lends itself very favorably to this type of barn. Built into the side of a hill, it permits easy access to the mow with team and load. If desired, the driveway can be omitted and a gable end hay door substituted. The wood wall, studs are 14 feet high, allowing a 12-foot clear opening for the driveway. The mow is large and unobstructed, the construction is simple and the man wishing a strong and sturdy bank barn will find that this barn can be built at a remarkable saving of money, time and labor.

# 24.1150 

for this "Honor Bilt" Barn SIZE, 30×42 FEET Already Cut and Fitted Prices on Any Length Quoted on Request

## "Honor Bilt" Specifications for Barn No. 2063

Plans: Complete plans and building details, accurately drawn by experienced barn architects, are furnished with this "HONOR BILT" Barn.
Masonry Work: The basement walls are to be built of concrete, or other masonry material and extend 9 feet above the grade line.
Anchor Bolts: Heavy bolts and washers for anchoring the barn sill to foundation are liberally provided.
Construction: This barn is of a post and girt frame and trussed roof construction. See the illustrations on page 10 , which clearly show this type of barn frame. The rafters are spaced 2 feet on center and are supported by plank trusses spaced 14 feet apart. The joists are spaced $223 / 8$ inches apart and barns over 24 feet in width have two built-up heavy plank girders running lengthwise through the barn. To obtain maximum strength, all corner posts are built up of three heavy framing members. The round floor height is 8 feet 6 inches,
Framing Lumber: Nothing but No. 1 Douglas Fir or Pacific Coast Hemlock is specified. Every stick of framing lumber is Already Cut and Fitted. For the size of all studs, joists and other framing members, read the "HONOR BILT" specifications on page 10 .
Siding: The outside walls are covered with a dressed and matched double "V" siding of Douglas Fir or Pacific Coast Hemlock or Cypress, "The Wood Eternal." For illustrations
and descriptions of siding grades and patterns, see page 13 .
Mow Flooring: The mow joists are covered with a tongued and grooved No. 1 Douglas Fir or Pacific Coast Hemlock. A heavy plank floor, laid over the tongued and grooved loft floor, is specified for the driveway.
Roof Sheathing: A good grade of $1 \times 4$-inch Douglas Fir or Pacific Coast Hemlock roof boards spaced 2 inches apart is furnished. For Asphalt Shingles $1 \times 6$-inch square edged boards laid close together are furnished.
Shingles: Our price includes Extra Clear 5 to 2 Red Cedar Wood Shingles laid $41 / 2$ inches to the weather. Oriental Slate Surfaced 4 -in-1 Asphalt Shingles instead of wood shingles, $\$ 44.00$ extra. For illustration of Asphalt Shingles see page 40 .
Doors: Only Clear Cypress, "The Wood Eternal," is used for the doors. Large double sliding driveway doors, 12 feet 4 inches wide and 12 feet high, with small built-in door for foot entrance are provided for the mow. Double sliding doors, 8 feet 2 inches by 8 feet, are also furnished for the basement. The small door at each end is convenient for many purposes, All doors come "Ready Made," ready to hang, painted with one coat of linseed oil paint. Better than doors made on the job by hand carpentry.
Heavy plank door frames, outside casings and surfaced track plank are also included. For description and illustration of doors, see page 12 .

Windows: Clear California White Pine sash are liberally provided. The sash, divided into nine lights, are $1 \frac{3}{8}$ inches thick, and glazed with clear glass. The opening size is 2 feet 7 inches by 3 feet 5 inches.
The window frames are made of practically clear lumber. All frames are shipped carefully bundied ready to nail together.
Windows are spaced 7 feet on center. No windows are included for bank side of barn. Ventilation shields are included. For full description and illustration of windows, see page 12.

Exterior Trim: All outside finish, such as corner boards, outside casings, verge boards and frieze is Douglas Fir, Pacific Coast Hemlock, or Cypress, "The Wood Eternal." All rafter ends and gable lookouts are of dressed lumber.
Paint: Best quality house paint, enough for two outside coats, is furnished. For color combinations see Paint Catalog.
Hardware: The ground floor doors slide on Roll-Rite Hangers, the highest grade hanger we sell. Latches, hinges, guide rollers, bolts and screws are also included. For description and illustration of hardware see page 46 .
Nails: Enough nails and spikes of all sizes and kinds are guaranteed.
Sizes: We can furnish this barn 30 feet, 32 feet, 34 feet, 36 feet and 40 feet wide. For information how to select the size of your barn, see page 6.


## "Country Gentleman" Modern Barn No. 3007



HERE IS a quiet charm about this "HONOR
BILT" braced rafter barn. It represents a most approved type of American Barn architecture and well deserves the name-"The Country Gentleman." It is designed to meet all modern sanitary requirements and is well lighted by numerous large windows that make it a bright and cheery place to do the chores. For the dairyman, for the horseman, or for the farmer with mixed stock, this barn is equally useful and possesses many carefully studied details that will make it a distinctive addition to any farmstead.

## "Honor Bilt" Specifications for Barn No. 3007

Plans: Complete plans and building details, accurately drawn by experienced barn architects, are furnished with this "HONOR BILT" Barn.
Masonry Work: The foundation walls are to be built of concrete blocks or other masonry material and extend 4 feet above the grade line.

Anchor Bolts: Heavy bolts and washers for anchoring the barn sill to foundation are liberally provided.
Construction: This barn is a balloon frame and braced rafter roof construction. See the illustration on pase 9 , which clearly shows this type of barn frame. All framing timbers are spaced $223 / 8$ inches apart; each set of rafters is individually braced; the sills and top plates is individually braced; the sills and top plates
are doubled. Barns over 24 feet in width are doubled. bailt-up heavy plank girders running lengthwise through the barn. To obtain maximum strength, all corner posts are built up of three heavy studs. The ground floor height is 8 feet 6 inches.
Framing Lumber: Nothing but No. 1 Douglas Fir or Pacific Coast Hemlock is specified. Every stick of framing lumber is Already Cut and Fitted. For the size of all studs, joists and other framing members, read the "HONOR BILT" specifications on page 9 .
Siding: The outside walls are covered with a dressed and matched drop siding of Douglas Fir, Pacific Coast Hemlock, or Cypress, "The Wood Eternal." Where weather resisting qualities are
wanted, Cypress cannot be excelled. For illustration and description of siding grades and patterns, see page 13 .

Mow Flooring: The mow joists are covered with a tongued and grooved No. 1 Douglas Fir or Pacific Coast Hemlock. This flooring can be driven up tight to prevent the hay dust from sifting through on the stock below.

Roof Sheathing: A good grade of $1 \times 4$-inch Douglas Fir or Pacific Coast Hemlock roof boards spaced 2 inches apart is furnished. For Asphalt Shingles $1 \times 6$-inch square edged boards laid close together are furnished.

Shingles: Our price includes Extra Clear 5 to $i$ Red Cedar Wood Shingles laid $41 / 2$ inches to the weather. Oriental Slate Surfaced 4 -in- 1 Asphalt Shingles instead of wood shingles, $\$ 41.00$ extra. For illustration of Asphalt Shingles see page 40 .

Doors: Only Clear Cypress, "The Wood Eternal," is used for doors. Double sliding doors, 8 feet 2 inches by 8 feet, are provided at each end of the barn. The hinged gable hay door is 9 feet 4 inches by 12 feet in size. The small door at the mow level is convenient for many purposes
All the doors come "Ready Made," ready to hang in place, painted with one coat of linseed oil paint, and are better than doors made on the job by hand carpentry.
Heavy plank door frames, outside casings and
surfaced track plank are also included. For description and illustration of doors see page 12 .
Windows: Clear California White Pine sash are liberally provided. The sash are divided into nine lights, are $13 / 8$ inches thick, and glazed with clear glass. The opening size is 2 feet 7 inches by 3 feet 5 inches. The window frames are made of practically clear lumber. All frames are shipped carefully bundled ready to nail together.
Windows are spaced 6 feet on center. Ventilation shields are included. For full description and illustration of windows see page 12 .
Exterior Trim: All outside finish, such as corner boards, outside casings, verge boards and frieze is Douglas Fir, Pacific Coast Hemlock, or frieze is "ouglas Wor, Eternal." All rafter ends and gable lookouts are of dressed lumber
Paint: Best quality house paint, enough for two outside coats, is furnished. For color combinations see Paint Catalog.
Hardware: The ground floor doors slide on Roll-Rite Hangers, the highest grade hanger we sell. Latches, hinges, guide rollers, bolts and screws are also included. For description and screws are also included
illustration see page 46.
Nails: Enough nails and spikes of all sizes and kinds are guaranteed.
Sizes: We can furnish this barn 32 feet, 34 feet, and 36 feet wide. For information how to select the size of your barn see page 6 .


## "Cyclone" Modern Barn No. 3024



COMBINING good appearance with strong construction and ample storage capacity, this "Cyclone" Gothic Roof Barn will be a landmark in your locality. The side walls are low and the curved roof offers the least resistance to wind pressure. It is designed principally for such sections of the country where storms and high winds are frequent. The large windows admit an abundance of sunlight and it may be used as a dairy barn, a horse barn or a barn for mixed stock. This barn will form the hub of a good set of farm buildings that will be a credit to your farm.

# 96800 

for this "Honor Built" Barn SIZE, $32 \times 38$ FEET Already Cut and Fitted Prices on Any Length Quoted on Request

## "Honor Bilt" Specifications for Barn No. 3024

Plans: Complete plans and building details, accurately drawn by experienced barn architects, are furnished with this "HONOR BILT" Barn.
Masonry Work: The foundation walls are to be built of concrete, or other masonry material, and extend 2 feet above the grade line.
Anchor Bolts: Heavy bolts and washers for anchoring the barn sill to foundation are liberally provided.
Construction: This barn is of a stud and girt side wall and a Gothic roof construction. See the illustration on page 11. Nailing girts are $2 \times 6$ inches and are spiked to the studs which are spaced 3 feet on center. The joists are spaced $163 / 3$ inches apart, the sill and top plates are doubled; all corner posts are built up of three heavy studs and heavy built-up girders run lengthwise through the barn. Simple girdections make it easy to build the Gothic roof directions make it easy to build the iothic roof
rafters. The ground floor height is 8 feet 6 inches. Height from sill to eaves is approximately 8 feet.
Framing Lumber: Nothing but No. 1 Douglas Fir or Pacific Coast Hemlock is specified. Every stick of framing lumber and the circular verge and frieze is Already Cut and Fitted. For the size of all studs, joists and other framing members, read the "HONOR BILT" specifications on page 11.
Siding: The outside walls are covered with a dressed and matched double "V" siding of Douglas Fir, Pacific Coast Hemlock or Cypress,
"The Wood Eternal," put on vertically. Where weather resisting qualities are wanted, Cypress cannot be excelled. For illustrations and descriptions of siding grades and patterns, see page 13.
Mow Flooring: The mow joists are covered with a tongued and grooved No. 1 Douglas Fir or Pacific Coast Hemlock. This flooring can be driven up tight to prevent the hay dust from sifting through on the stock below.
Roof Sheathing: A good grade of $1 \times 4$-inch Douglas Fir or Pacific Coast Hemlock roof boards spaced 2 inches apart is furnished. For Asphalt Shingles $1 \times 6$-inch square edged boards laid close together are furnished.
Shingles: Our price includes Extra Clear 5 to 2 Red Cedar Wood Shingles laid $41 / 2$ inches to the weather. Oriental Slate Surfaced 4-in-1 Asphalt Shingles, instead of wood shingles, $\$ 48.00$ extra. For illustration of Asphalt Shingles, see page 40.
Doors: Only Clear Cypress, "The Wood Eternal," is used for the doors. Double sliding doors, 8 feet 2 inches by 8 feet, are provided at each end of the barn. A single sliding door is located at each corner of the barn when furnished 24 feet wide. The hinged gable hay door is 9 feet 4 inches by 12 feet in size. The small door at the mow level is convenient for many purposes. All the doors come "Ready Made," ready to hang in place, painted with one coat of linseed oil paint, and are better than doors made on the job by hand carpentry. Heavy plank door frames, outside casings and
surfaced track plank are also included. For description and illustration of doors see page 12.
Windows: Clear California White Pine sash are liberally provided. The sash are divided into four lights, are $13 / 8$ inches thick, and glazed with clear glass. The opening size is 1 foot 10 inches by 2 feet 9 inches.
The window frames are made of practically clear lumber. All frames are shipped carefully bundled ready to nail together.
Windows are spaced 6 feet on center. Ventilation shields are included. For full description and illustration of windows, see page 12 .
Exterior Trim: All outside finish, such as corner boards, outside casings, verge boards and frieze is Douglas Fir, Pacific Coast Hemlock, or Cypress, "The Wood Eternal." All rafter ends and gable lookouts are of dressed lumber.
Paint: Best quality house paint, enough for two outside coats, is furnished. For color combinations see Paint Catalog.
Hardware: The ground floor doors slide on Roll-Rite Hangers, the highest grade hanger we sell. Latches, hinges, guide rollers, bolts and screws are also included. For description and illustration see page 46.
Nails: Enough nails and spikes of all sizes and kinds are guaranteed.
Sizes: We can furnish this barn 24 feet, 28 feet, 30 feet, 32 feet, 34 feet and 36 feet wide. For information how to select the size of your barn, see page 6 .


## "Stockdale" Honor Bilt Modern Barn No. 5299

What Our Low Price Includes:
Framing Lumber-Outside Siding Mow Flooring-Roof Sheathing Outside Finish Lumber-Nails Roofing-Paints-Bolts Hardware-Working Plans
Satisfaction GuaranteedNo Extras
WE GUARANTEE enough material to complete this barn above the toundation. Price does not include metal ventilators on roof.

HERE is a good serviceable barn that is strongly built throughout. The braced rafter roof makes it easy to build and the vertical siding gives the building a very pleasing appearance. This barn can be arranged on the inside so the animals face toward a feed alley in the center. Feeding can be done with the least amount of labor. This high grade, well designed barn combines quality and convenience, as well as economy. If you are looking for the greatest value your money can buy, you will find exactly what you want when you select this modern barn. SIZE, $32 \times 40$ FEET Already Cut and Fitted Prices on Any Length Quoted on Request

## "Honor Bilt" Specifications for Barn No. 5299

Plans: Complete plans and building details accurately drawn by experienced barn architects are furnished with every "HONOR BILT" Barn.
Masonry Work: The foundation walls are to be built of concrete or other masonry material and extend 2 feet above the grade line.

Anchor Bolts: Heavy bolts and washers for anchoring the barn sill to foundation are liberally provided.
Construction: This barn has a braced rafter roof. The illustration on page 9 shows this type of roof construction. The side walls are constructed with $2 \times 6$-inch studs and nailing girts, which are spiked to the studs. The side wall posts and intermediate studs run from sill to top of wall plate; the rafters and joists are spaced $223 / 8$ inches apart. The sills and top plates are doubled and all corner posts are built up of three heavy studs. The ground floor height is 8 feet 6 inches.

Framing Lumber: Nothing but No. 1 Douglas Fir or Pacific Coast Hemlock is specified. Every stick of framing lumber is Already Cut and Fitted. For the size of rafters, joists and other framing members, read the "HONOR BILT" specifications on page 9 .

Siding: The outside walls are covered with a dressed and matched double "V" siding of Douglas Fir, Pacific Coast Hemlock or Cypress, "The Wood' Eternal," put on vertically. Where
weather resisting qualities are wanted, Cypress cannot be excelled. For illustrations and descriptions of siding grades and patterns see page 13.
Mow Flooring: The mow joists are covered with a tongued and grooved No. 1 Douglas Fir or Pacific Coast Hemlock. This flooring can be driven up tight to prevent the hay dust from sifting through on the stock below.

Roof Sheathing: A good grade of $1 \times 4$-inch Douglas Fir or Pacific Coast Hemlock roo boards spaced 2 inches apart is furnished. For Asphalt Shingles, $1 \times 6$-inch square edged boards laid close together are furnished.

Shingles: Our price includes Extra Clear 5 to 2 Red Cedar Wood Shingles laid $41 / 2$ inches to the weather. Oriental Slate Surfaced 4 -in-1 Asphalt Shingles instead of wood shingles, $\$ 44.00$ extra. For illustration of Asphalt Shingles see page 40 .

Doors: Only Clear Cypress, "The Wood Eternal," is used for the doors. Three hinged Dutch doors 3 feet 9 inches by 7 feet $10^{1 / 2}$ inches high are furnished at each end of the barn. One small door at the mow level and one large hinged gable hay door, is included. All the doors come "Ready Made," ready to hang into place, painted with one coat of linseed oil paint, and are better than doors made on the job by hand carpentry.
Heavy plank door frames, outside casings and surfaced track plank are also included. For description and illustration of doors see page 12 .

Windows: Clear California White Pine sash are liberally provided. The sash are divided into four lights, are $13 / 8$ inches thick, and glazed with clear glass. The opening size is 1 foot 10 inches by 2 feet 9 inches.
The window frames are made of practically clear lumber. All frames are shipped carefully bundled ready to nail together, Windows are spaced 6 feet on center. For full description and illustration of windows see page 12 .

Exterior Trim: All outside finish, such as corner boards, outside casings, verge boards and frieze is Douglas Fir, Pacific Coast Hem. lock or Cypress, "The Wood Eternal." All rafter ends and gable lookouts are of dressed lumber.

Paint: Best quality house paint, enough for two outside coats, is furnished. For color combinations see Paint Catalog.

Hardware: The ground floor doors swing on heavy steel " T " hinges. Latches, hinges, guide rollers, bolts and screws are also included. For description and illustration see page 46 .
Nails: Enough nails and spikes of all sizes and kinds are guaranteed.

Sizes: We can furnish this barn 30 feet, 32 feet, 34 feet and 36 feet wide. For information how to select the size of your barn see page 6 .
$827^{10}$
FOR THIS
"HONOR BILT" BARN Size, 30×36 Feet Already Cut and Fitted Prices on any length quoted on request

## "Bloomfield" Barn No. 3008

A "Bloomfield" Barn can be found in nearly every section of the country. It is low in price and strongly constructed.

This barn is to be erected on a 2 -foot concrete or masonry foundation. The ceiling is 8 feet 6 inches high. See small illustration for construction.

All framing lumber is of No. 1 Douglas Fir or Pacific Coast Hemlock, already cut and fitted.

The outside walls are sided with drop siding of Douglas Fir, Pacific Coast Hemlock or Cypress, "The Wood Eternal." No. 1 Oregon Fir or Pacific Coast Hemlock framing lumber insures a strong and rigid barn frame and outside walls that will last a lifetime.
The mow flooring is tongued and grooved No. 1 Douglas Fir or Pacific Coast Hemlock. This flooring is superior to plain boards or shiplap and can be driven up tight to prevent the hay dust from sifting through on the stock
below.
Roof sheathing: A good grade of $1 \times 4$-inch Douglas Fir or
Pacific Coast Hemlock roof boards spaced 2 inches anat is Parnic Coast Hemlock roof boards spaced 2 inches apart is
furnished. For Asphalt shingles $1 \times 6$-inch square edged furnished. For Asphat shingles $1 \times 6-\mathrm{inc}$
Shingles: Our price includes Extra Clear 5 to 2 Red Cedar Wood Shingles laid $41 / 2$ inches to the weather. OriCedar Wood Shingles laid $41 / 2$ inches to the weather. Ori-
ental Slate Surfaced $4-\mathrm{in}-1$ Asphalt Shingles instead of ental Slate Surfaced $4-\mathrm{in}-1$ Asphalt Shingles instead of
wood shingles, $\$ 34.00$ extra. For illustration of Asphalt Whingles, see page 40 .

Doors are made of Clear Cypress and are "ready made.


Low Priced Modern "Bloomfield" Barn No. 3008, Already Cut and Fitted At the price quoted we will furnish all the material to build this
barn, consisting of the framing lumber, barn, consisting of the framing lumber, siding, outside finish lum
ber, mow floor, roof sheathing, rofing factory made ber, mow floor, roof sheathing, roofing, factory made doors and
windows, paint, hardware, nails, holts and complete working plans We guarantee enough materials, to build this barn above the foundation. Price does not include masonry material, inside stalls or -our Dutch doors and

Four-light barn sash, opening size 1 foot 10 inches by 2 feet 9 inches, are furnished. (See page 12.)
The window frames are shipped carefully bundled ready to assemble. No sawing is required. Windows are spaced 6 feet on centers.

Hardware, such as latches, bolts, screws, nails, etc., is included in the price; also sufficient paint for two outside coats, Sizes: We can furnish this barn 20 feet, 24 feet, 30 feet and 32 feet paint Catalog.
feet and 32 feet wide. For information how to select the size of Our "already"cut" feature, together with "ready made" doors, sash, etc., furnished at the prices quoted, make it easy to understand, are furnished with every order.

## GET OUR LOW-FREIGHT PAID-"DIRECT TO YOU" PRICE ON YOUR BARN

## 425 m Already Cut and Fitted any length quoted on request

## "Madison" Barn No. 2067

This barn is designed to meet the requirements of an inexpensive modern dairy barn or a general purpose barn. As a sheep barn it is very practical. It may be used as an independent unit or built onto an old barn as an "annex." This solves the problem of a modern sanitary addition at the least expense. Only good quality of material is furnished for this barn.
All framing lumber is of No. 1 Douglas Fir or Pacific Coast Hemlock, already cut and fitted.
The outside walls are covered with drop siding of No. 1 Douglas Fir, Pacific Coast Hemlock or of Cypress, "The Wood Eternal." This combination secures a very strong frame and outside walls that will withstand the weather for a lifetime.
To make the roof good and strong, we furnish tight fitthe rafters and covered with Fire-Chief Shingle Roll Roofing. Fire-Chief Roofing is guaranteed by us for seventeen years. It resembles painted shingles.


## "Madison" Barn No. 2067, Already Cut and Fitted

At the price quoted we will furnish all the material to build this barn, consisting of the framing lumber, siding, outside finish lumber, roof sheathing, roofing, factory made doors and windows, paint, hardware, nails, bolts, and complete working plans. We guarantee enough material to complete this barn above the foundation. Price does not include masonry material, inside stalls or metal venti-
lators on roof.

Two pairs of sliding doors are provided, one pair for each end. They are made of Clear Cypress, "The Wood Eternal," and slide on Roll-Rite Hangers, the highest




 red for the body and white for the trim. For color combinations see Paint Catalog.
Sizes: We can furnish this barn 30 feet, 32 feet, 34 feet and 36 feet wide. For information how to select the size of your barn, see page 6.


## Small Barns

We illustrate on this page two popular small barns. For low cost, solid construction and general appearance these barns are unexcelled.


The "Star" Modern Barn No. 3009, Already Cut and Fitted The "Crescent" Modern Barn No. 3011, Already Cut and Fitted

| ${ }_{\text {Weidh, }}^{\text {Weid }}$ | ${ }_{\text {Length, }}^{\substack{\text { Lent } \\ \text { Feet }}}$ | Height <br> From <br> Fills to <br> Eave | With Our "Medium" Grade Oregon Fir or Pacific Coast Hem- | $\begin{array}{\|c} \text { With ,Our } \\ \text { WMedium } \\ \text { Cyrade } \\ \text { Cypress Siding } \end{array}$ | Haymow Capacity, Tons | Width, | $\underset{\substack{\text { Length, } \\ \text { Feet }}}{ }$ | $\begin{aligned} & \text { Hight } \\ & \hline \end{aligned}$ $\begin{aligned} & \text { Sinls to } \\ & \text { Siaves } \end{aligned}$ | With Our "Medium" Grade Oregon Fir or Pacific Coast Hemlock Siding | $\begin{aligned} & \text { With Our } \\ & \text { "Medium" Grade } \\ & \text { Cypress Siding } \end{aligned}$ | $\begin{gathered} \text { Haymow } \\ \text { Capacity, } \\ \text { Tons } \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{aligned} & 20 \\ & 20 \\ & 20 \\ & 20 \\ & \hline \end{aligned}$ | $\begin{aligned} & 20 \\ & 24 \\ & 28 \\ & 32 \\ & 32 \end{aligned}$ | $\begin{aligned} & \text { Eaves feet } \\ & \hline 10 \text { feet } \\ & 10 \text { feet } \\ & 10 \text { feet } \end{aligned}$ |  | $\begin{array}{r} 5358.00 \\ 372.00 \\ 405: 00 \\ 454: 00 \\ \hline 54 \end{array}$ | $\begin{gathered} 71 / 2{ }^{81 / 2} \\ 10_{12} \\ \hline 111 / 2 \end{gathered}$ | $\begin{aligned} & 20 \\ & 20 \\ & 20 \\ & 20 \\ & \hline \end{aligned}$ | $\begin{aligned} & 20 \\ & 24 \\ & 28 \\ & 32 \\ & \hline \end{aligned}$ | $\begin{aligned} & \text { c fot } \\ & 10 \text { feet } \\ & 10 \text { feet } \\ & 10 \text { feet } \end{aligned}$ |  | $\begin{array}{r} 3385.00 \\ 483.00 \\ 441: 00 \\ 479: 00 \end{array}$ | $\begin{aligned} & 10 \\ & 12 \\ & 12 \\ & 16 \end{aligned}$ |



We offer each style in several lengths to meet most demands.
Greater lengths quoted on request Greater lengths quoted on request.
The floor arrangements suggested on this page can be changed to meet your requirements, and we will quote you a price including equipment on receipt of your sketch showing what you need
All barns are to be erected on a foundation of concrete or masonry, extending 18

## WHAT YOU GET:

At the price quoted we will furnish all the material to build the barn, consisting of the framing lumber, siding, outside finish lumber mow floor, roof sheathing, Fire-Chief shingle roll rofing, factory
made doors and windows, paint, hardware, nails, bolts and complete working plans. We guarantee enough materials to build the bart above the foundation. Price does not include masonry materials and
barn equipment, inside stalls, partition or metal ventilator on roof. All the framing lumber is already cut and fitted. Doors are "ready
made""-ready to hang in place-all of which makes for a good strong barn and a saving in time, labor and money.
-FREIGHT PAID-"DIRECT TO YOU" PRICE ON YOUR BARN


## s88700

FOR THIS MODERN CORN CRIB AND GRANARY
Size, $28 \times 28$ Feet
Additional Units, 28x6 Feet, $\$ 93.00$ Each

## Modern Corn Crib and Granary No. 2084 <br> Already Cut and Fitted

This combination corn crib and granary will prove a real labor saver on your farm. An inside cup or portable elevator can be used to advantage. Corn and small grain can then be handled without shoveling. A shelling trench through both cribs is provided. The flooring of overhead bins is hoppered and fitted with grain spouts and shut-offs. The grain can be spouted directly into wagon below.

Here is a strong and durable crib and granary, designed to carry maximum loads. The bins are estimated for a safe load of over 75 pounds per bushel capacity and the side walls are rigidly braced to stand all strains. The building as illustrated is 28 feet wide. The corn cribs are 8 .feet wide and the driveway 12 feet wide and 12 feet high permits the safe dumping of wagon equipped with bat boards.

All framing lumber is Douglas Fir or Pacific Coast Hemlock, already cut and fitted.

Outside walls are covered with Douglas Fir or Pacific Coast Hemlock, bevel cribbing and drop siding.

The bin flooring and bin partitions are covered with tongued and grooved No. 1 Yellow Pine flooring. This is far superior to plain boards or shiplap and will not allow the small grain to sift through.

Tight fitting tongued and grooved roof sheathing is furnished. Over this FireChief Shingle Roll Roofing is laid. This roofing is guaranteed for 17 years. It resembles painted shingles.

The big driveway doors at both ends of the building are "ready made" of Cypress, "The Wood Eternal," They slide on Roll-Rite Hangers, the best hangers page 12.) Crib doors are to be built of cribbing on the job. The necessary material is included.

Two windows in the cupola and a window in each gable provide light for the bin.
Hardware, such as latches, bolts, screws and nails, etc., is included; also sufficient paint for two outside coats, oxide red for the body and white for the trim. For color combinations see Paint Catalog.

GET OUR LOW-FREIGHT PAID-"DIRECT TO YOU"
PRICE ON YOUR CORN CRIB AND GRANARY


At the price quoted we will furnish all of the material to build this corn crib and granary, consisting of Lumber, Hardware, Two Coats of Paint, Nails, Roofing and Complete Working Plans. Price does not include masonry material.

Furnished Only 26 Feet Wide and in Unit Lengths of 6 Feet


## 3390

MODERN CORN CRIB AND GRANARY
Size, 26×30 Feet
Additional Unit, 26x6 Feet, \$39.00 Each

## Modern Corn Crib and Granary No. 2081 Already Cut and Fitted

Every successful farmer knows that it is profitable to feed the grain he produces to his live stock or hold it in storage until the grain market is favorable. With this fact in mind it is easy to see that a good, serviceable corn crib and granary is one of the most valuable buildings on the farm.
Here is a strongly built, modern corn crib and granary, priced very low. Our good quality materials and substantial construction assure lasting service and complete satisfaction.

## Construction

FRAMING: Studs, double at all corners; sills, $2 \times 6$ inches; top plates are doubled; rafters, $2 \times 4$ inches, spaced 24 inches on center; wall studs, $2 \times 6$ inches, spaced 24 inches on center. Framing lumber Already Cut and Fitted.
SIDING, CRIBBINGANDROOF SHEATHING: The outside walls are covered with a medium grade of Douglas Fir or Pacific Coast Hemlock drop siding and bevel cribbing.
A good quality of tongued and grooved roof sheathing is furnished.
ROOFING: Fire-Chief Shingle Roll Roofing is specified. This heavy, strong, fire resisting roofing is guaranteed by us for seventeen years. It is surfaceed with a red or green us or seventeen years.
CAPACITY: Size, $26 \times 30$ feet will hold 1,920 bushels of small grain on one side and 980 bushels of ear corn on the other side. Additional unit, $26 \times 6$ feet, will hold 385 bushels of small grain and 196 bushels of ear corn.
Large Double Sliding Driveway Doors, one for each end, including hardware, $\$ 86.00$ extra.
GET OUR LOW-FREIGHT PAID-"DIRECT TO YOU" PRICE ON YOUR CORN CRIB AND GRANARY


Prices include all following materials: Hardware, nails, bolts, complete plans, framing lumber, siding, finish lumber, roof sheathing, roofing, factory made doors and windows and two coats of paint. Quantities guaranteed sufficient. Masonry materials and equipment not included.

Furnished Only 24 Feet Wide and in Unit Lengths of 12 Feet

318"

## MODERN

IMPLEMENT SHED
Size, $24 \times 24$ Feet
Additional Unit, 24×12 Feet,
\$110.00 Each

## Modern Implement Shed No. 2088 Already Cut and Fitted

Farmers everywhere recognize the advisability of having a separate building for machinery and tools. Much money is wasted by not taking proper care of the machines which are required on the average farm throughout the year. The rain rusts them quickly and otherwise impairs their usefulness. When housed in a building of this kind they are always fully protected. The building shown will also make a handy workshop-for necessary repairs on all kinds of machinery, vehicles, harness and other odd jobs.


All the framing lumber is "Already Cut" and Fitted. No. 1 Douglas Fir or Pacific Coast Hemlock framing lumber assures a strong and rigid frame.

The outside walls are covered with a dressed and matched double "V" siding of Cypress, "The Wood Eternal."

To make the roof good and strong we furnish tight fitting tongued and grooved sheathing boards to be laid on the rafters. On the sheathing boards is laid Fire-Chief Shingle Roll Roofing. Fire-Chief Roofing is guaranteed by us for seventeen years. It resembles painted shingles. Asphalt shingles or heavy 5 to 2 Red Cedar shingles furnished if desired.
Doors are made of Clear Cypress, "The Wood Eternal." They are 10 feet high and 12 feet wide, built in two sections, and slide on Standard Barn Door Hangers and roller tracks. All doors are "ready made"-ready to hang in place, and are superior to doors produced by hand carpentry.
Windows are conveniently located.
Hardware, such as latches, bolts, screws, nails, etc., is included in the price, also sufficient paint for two coats, oxide red for the body and white for the trim. For color combinations see Paint Catalog.

## GET OUR LOW—FREIGHT PAID-"DIRECT TO YOU" PRICE ON YOUR IMPLEMENT SHED



At the price quoted we will furnish all the material to build this Hog House, consisting of Lumber, Hardware, Factory Made Doors, Nails, Windows, Frames, Anchor Bolts, Two Coats of Paint, Roofing and Complete Working Plans. Price does not include masonry material.

| Width and <br> Length | Medium Grade <br> Cypress Siding | Additional <br> 12-Foot Unit | Extra material for hog pens, hard- <br> ware included, $\$ 7.20$ each. <br> Each pen <br> consists of one side partition and one |
| :---: | :---: | :---: | :---: |
| front panel. |  |  |  |
| $20 \times 244.00$ | $\$ 90.00$ |  |  |

2540
MODERN HOG
HOUSE
Size, 20x 24 Feet
Already Cut and Fitted

## "Monitor" Hog House No. 5320 Already Cut and Fitted

This dependable "Monitor" style hog house is designed to meet the needs of the practical farmer who considers service, convenience and quality as well as cost when he builds.

## Construction

Framing: All studs and rafters $2 \times 4$-inch No. 1 Douglas Fir or Pacific Coast Hemlock spaced 24 inches on center. Studs doubled at all corners and door openings. Framing lumber is Already Cut and Fitted.

Siding and Roof Sheathing: The outside walls are covered with a medium grade of Cypress, "The Wood Eternal." A good grade of tongued and grooved Douglas Fir or Pacific Coast Hemlock roof sheathing is furnished.
Roofing: Fire-Chief Shingle Roll Roofing is specified. This extra heavy, strong, fire resisting brand of roofing is guaranteed by us for 17 years.

Windows: Every fourth upper sash is arranged to be opened and closed by cord and pulley from the center alley. This modern method together with numerous windows assures proper ventilation and sunlight.
Doors are made of clear Cypress, "The Wood Eternal." A pair of hinged doors at each end are furnished for size 24 feet wide; a single hinged door at each end for size 20 feet wide. Outside pen doors are furnished for each pen on each side of house. The pen doors are arranged to be raised and lowered by cord, and pulley from the center alley. Hog house 20 feet wide has a 4 -foot alley
and hog house 24 feet wide has an 8 -foot alley.

GET OUR LOW-FREIGHT PAID-"DIRECT TO YOU" PRICE ON YOUR HOG HOUSE


At the price quoted we will furnish all the material to build this Hog House, consisting of the framing lumber, siding, outside finish lumber, roof sheathing, roofing, factory made doors and windows, paint, hardware, nails, bolts and complete working plans. We guarantee enough material to build this hog house above the foundation. Price does not include masonry materials.

| Width and <br> Length | Medium Grade <br> Cypress Siding | Additional <br> $12-$ Foot Unit | Extra material for hog pens, hard- <br> ware included, $\$ 7.20$ each. Each pen <br> consists of one side partition and one |
| :---: | :---: | :---: | :---: |
|  | $\$ 276.00$ | $\$ 96.00$ | 99.00 |



Cross section of house 24 feet wide, showing construction.


Floor layout for 12 farrowing pens.

# $2766^{11}$ 

 MODERN HOGHOUSE
Size, $20 \times 24$ Feet
Already Cut and Fitted

## "Sunlight" Hog House No. 2072 Already Cut and Fitted

Here is a modern Hog House designed to provide suitable quarters for both spring and winter farrowing. It fully deserves its name "Sunlight." This Hog House should be built with the ridge running east and west. The two-light roof windows, size, $20 \times 25$ inches, including galvanized steel frames, let the sunlight directly into the hog pens. In the south wall and ends, four-light windows are specified directly opposite the pens.

## Construction

Framing: All studs and rafters $2 \times 4$-inch No. 1 Douglas Fir or Pacific Coast Hemlock spaced 24 inches on center. Studs doubled at all corners and door openings. Framing lumber is Already Cut and Fitted.
Siding and Roof Sheathing: The outside walls are covered with a medium grade of Cypress, "The Wood Eternal." A good grade of tongued and grooved Douglas Fir or Pacific Coast Hemlock roof sheathing is furnished.
Roofing: Fire-Chief Shingle Roll Roofing is specified. This extra heavy, strong, fire resisting brand of roofing is guaranteed by us for 17 years.
Doors are made of clear Cypress, "The Wood Eternal." A pair of hinged doors at each end are furnished for size 24 feet wide; a single hinged door at each end for size 20 feet wide. Outside pen doors are furnished for each pen on one side of house. The pen doors are arranged to be raised and lowered by cord and pulley from the and hog house 24 feet wide wide has an 8 -foot alley

# 22440 <br> FOR THIS MODERN POULTRY HOUSE 

Size, $20 \times 22$ Feet Additional Unit, 20x8 Feet, \$56.00 Each

Modern Poultry House No. 5306
"Already Cut" and Fitted
The most important things to consider in selecting a poultry house are: Proper ventilation, sunlight, sanitation, convenience, economy in construction and good appearance. All of these necessary features have been taken into account in designing this modern poultry house.
Construction: All studs and rafters, $2 \times 4$ inches, No. 1 Douglas Fir or Pacific Coast Hemlock, spaced 24 inches on center. Studs doubled at all corners and door openings. Framing lumber is " Al ready Cut" and Fitted.
Siding and Roof Sheathing: The outside walls are covered with medium grade Douglas Fir or Pacific Coast Hemlock drop siding. A good quality Douglas Fir or Pacific Coast Hemlock tongued and grooved roof sheathing is furnished.
Windows: The upper windows admit sunlight directly on the roosts. The large six-light windows let in sunlight on the floor, keeping it sanitary and dry.
Ventilation: The six-light sash are provided with ventilation shields. The shield, deflecting the air towards the rash are held in position by two spring bolts and arranged to drop back against the The louvre ventilators between the six-light wo of the upper sash can be opened and closed by cord and pulley, operated below. windows allow proper ventilation during all seasons of the year. Free from dampness and and the ventilating shields and upper Roosts and Nests: Material for nests and roosts is
he outside wall studs and can be raised and hooked up out of the way to make cleaning of dropping board easy.
Roofing: Oriental Slate Surfaced Roofing is specified. This heavy stronk eleaning of dropping board easy.
Capacity: Poultry house size, $20 \times 22$ feet, will house 125 birds. Each additional eight-foot unit will house 42 birds
GET OUR LOW-FREIGHT PAID-"DIRECT TO YOU" PRICE ON YOUR POULTRY HOUSE
At the price quoted we will furnish all the material to build this poultry house, consisting of Lumber, Hardware, Windows, Frames, Two Coats of Paint, Nails, Roofing, Factory Made Door and Complete Work masonry material.


Floor Plan



At the price quoted we will furnish all the material to build this poultry house, consisting of Lumber Windows, Two Coats of Paint, Nails, Roofing, Muslin Screens, Roosts, Nests, Dropping Board, Hardware Factory Made Door and Complete Working Plans. Price does not include masonry material.
$-20^{\circ} 0^{\circ} \quad$ RAFTERS $2^{*} \times 4^{\circ}-24^{\prime \prime}$ ON CENTER

## 178" <br> FOR THIS MODERN POULTRY HOUSE

## Size, 20x20 Feet

Additional Unit, 20x20 Feet, \$139.00 Each

## Modern Multiple-Unit Poultry House No. 2078

## "Already Cut" and Fitted

This Modern Multiple-Unit Poultry House is the result of a careful study made by the New Jersey Agricultural Experiment Station. It is designed for the poultry man who wishes a good winter egg yield.
A. poultry house 20 feet wide and 20 feet long, of the shed roof type, is an economical size and is suitable for all climates.
This poultry house is strongly built throughout. All studs and rafters, $2 \times 4$ inches, No, 1 Douglas Fir or Pacific Coast Hemlock, spaced 24 inches on center. Framing lumber is "Already Cut" and Fitted.

The outside walls are covered with medium grade Douglas Fir or Pacific Coast Hemlock drop siding. A good quality, tongued and grooved roof sheathing is furnished.

The outside wall studs and can be raised and hooked up mate in sections. They are hinged to the outside wall studs and can be raised and hooked up out of the way to make cleaning of
the dropping board easy. Oriental Slate Surface
Oriental Slate Surfaced
anteed to wear for 17 years.

GET OUR LOW -FREIGHT PAID-"DIRECT TO YOU" PRICE ON YOUR POULTRY HOUSE

# $171]^{0}$ <br> FOR THIS <br> MODERN POULTRY HOUSE <br> Size, $18 \times 22$ Feet. $\$ 41.00$ Each 

## Modern Poultry House No. 5304 "Already Cut" and Fitted

Here is everything one expects in a modern poultry house. It is constructed of good material, planned so that every foot of lumber is used to the best advantage. This poultry house is substantially built, and the price exceedingly low, considering the quality of material and workmanship throughout.

Construction: All studs and rafters, $2 \times 4$ inches, No. 1 Douglas Fir or Pacific Coast Hemlock, spaced 24 inches on center. Studs doubled at all corners. Framing lumber already cut and fitted.
Siding and Roof Sheathing: The outside walls are covered with a medium grade Douglas Fir or Pacific Coast Hemlock drop siding. A good quality tongued and grooved roof sheathing is furnished.

Windows: The sash are divided into six lights, size, $8 \times 12$ inches. Ventilation shields for each sash are furnished. The louvre ventilating frames between the six light windows come ready made.
Roosts and Nests: Material for nests and roosts is fur nished. Our plans show how easily they are built. The side wall studs and can be raised and hooked up out of the way to make cleaning of dropping board easy.
Roofing: Oriental Slate Surfaced Roofing is specified. This heavy, strong, fire resisting brand of roofing is guar anteed seventeen years.
Capacity: Poultry house, size $18 \times 22$ feet, will house 110 birds. Each additional eight-foot unit will house 40 birds.


At the price quoted, we will furnish all the material to build this poultry house, consisting of Lumber, Hardware, Windows, Frames, Two Coats of Paint, Nails, Roofing, Factory Made Door and Complete Working Plans. For building 46 feet or more in length, one door at each end is furnished. Price does not include masonry material,



Simplex Portable Poultry House

| Catalog <br> Number | Size, <br> Feet | Capacity | Hennery <br> Outfit | Without <br> Floor | Add tor <br> Half Floor | Shipping <br> Weight |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathbf{5 5 M 3 0 0}$ | $8 \times 10$ | 20 Hens | 5 Nests | $\mathbf{\$ 6 5 . 0 0}$ | $\mathbf{\$ 4 . 0 0}$ | 1,200 lbs. |
| $\mathbf{5 5 M 3 0 2}$ | $\mathbf{1 0 \times 1 2}$ | 28 Hens | 7 Nests | $\mathbf{7 8 . 0 0}$ | $\mathbf{6 . 0 0}$ | 1,800 lbs. |

This SIMPLEX Portable Poultry House is well lighted and ventilated. It is quickly put together. All carpenter work is done at the factory.

The walls are made in sections of dressed and matched vertical siding; 2x4 and 2x2-inch


Interior View framing; tongued and grooved roof boards, covered with Best-of-all Roofing, guaranteed for 14 years; floor made in sections of dressed and matched flooring supported by $2 \times 2$-foot across the house; outside of building painted gray with white trim. All necessary hardware furnished.


## Portable Hennery Outfit

Nest boxes 12 inches wide, 16 inches long; roosts, $11 / 2 \times 13 / 4$ in Hennery outfit treated with ver-min-proof liquid.


Prices quoted are F. O. B. at ur NORTHEASTERN NEW JERSEY mill and factory. Order your Portable Poultry House or Brooder House directly from this page unless additional information is wanted.


Movable Brooder House "Already Cut and Fitted"

| Catalog <br> Number | Size, <br> Feeet | Capacity, <br> Chicks | Price, <br> Complete | Shipping <br> Weight |
| :---: | :---: | :---: | :---: | :---: |
| $\mathbf{5 5 M 5 3 1 0}$ | $8 \times 10$ | 350 to 450 | $\mathbf{8 7 3 . 0 0}$ | $2,950 \mathrm{lbs}$ |
| $\mathbf{5 5 M 5 3 1 2}$ | $10 \times 12$ | 550 to 650 | $\mathbf{8 5 . 0 0}$ | $3,460 \mathrm{lbs}$ |

Early chicks demand warmth and good care. A brooder house therefore, should be warmly built and mounted on skids so it can be moved near the farm house for convenience of the caretaker. After the chicks are older the brooder house may be moved to any part of the farm. This makes it possible for the chicks to be handled on new, clean, disease-free ground every year.
This low priced brooder house is constructed of good substantial material. It is 8 feet high at the front, $51 / 2$ feet high at the rear; all framing lumber already cut and fitted; walls covered with drop siding, tongued and grooved roof sheathing, covered with Best-of-all Roofing, guaranteed 14 years; double floor with building paper between subfloor and top dressed and matched flooring. All necessary hardware, nails and painting material furnished.
The large windows and louvre ventilating frame provide plenty of sunlight and fresh air circulation all the time, which is necessary if the chicks are to develop properly.
 Cioss Section

# Columbia Silos, ${ }^{\text {s }} 11000$ wit <br> Furnished in full length clear fir staves. 



Felt Gaskets for Any Silo Be sure to tell us the name and size of tity of good felt gaskets, ready to tack on. Do not delay ordering these until too late, as doors that are not tight cause the silage to decay
$\mathbf{5 6 M} / 250$-Felt Gaskets. $56 \mathrm{M} \mid 250-$ Felt Gaskets.
For silos 24 feet or less in height.
For silos 24 to 30 feet high. . For silos 24 to 30 feet high
For silos 30 to 36 feet high . $\$ 1.50$ The above prices include a sufficient 2.25解 of any of above gaskets, each, 1 pound.

All of our staves are worked from 2-inch stock planed on both sides, edges worked with tongue and groove.
Do not let our low prices bring any question to your mind concerning the quality of our Silos. We never sacrifice quality for price.

DOORS AND FRAMES-Our door frame is one of the strongest on the market, made of the same quality of material as our staves. allowing the silage to settle freely, as it should

OUR SILOS ARE TIGHT-The doors are interchangeable and are drawn to place by means of a heavy tail nut and bolt on each side which clamps a heavy piece of steel against the outside of the frame

FELT GASKETS are provided to be tacked on the doors.
HOOPS AND LUGS-Hoops are made of $9 / 16$-inch steel in three or four sections for each loop, depending on the diameter of the silo, and have standard machine cut threads extending 7 inches from each end, which gives 3 feet and 6 inches draw on each hoop. Strong malleable iron lugs and clean well fitted nuts join the ends of the hoops.

SAVE ON FREIGHT-If a few men club together, ordering four or five silos, the freight will be reduced considerably by shipping in carload lots (approximately 30,000 pounds). Send us the names of your neighbors who are interested.

If you are unable to secure a sufficient number of neighbors to join you in ordering a carload, send us your own order anyway. Send it early, specifying the latest shipping date that will be convenient to you, and we may be able to include your silo with others coming near to your station.

| Diam eter. Fee | $\begin{aligned} & \text { Height, } \\ & \text { Feet } \end{aligned}$ | $\begin{aligned} & \text { Number } \\ & \text { of } \\ & \text { Hoops } \end{aligned}$ | Estimated Capacity. Tons | Number of Cattle | $\begin{aligned} & \text { Weight. } \\ & \text { Without } \\ & \text { Roof } \\ & \text { Pounds } \end{aligned}$ |  |  |  | oof <br> steel. ing s thickn ters. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 8 | 20 | 9 | 20 | 6 | 3,200 | \$110.00 |  |  |  |
| 8 | 24 | 11 | 25 | 7 | 3,850 | 130.00 |  |  |  |
| 10 | 20 | 9 | 30 | 8 | 4,400 | 131.00 |  | $\begin{aligned} & \text { van } \\ & \text { Roo } \end{aligned}$ | ${ }_{\text {Wi }}$ |
| 10 | 24 | 11 | 36 | 11 | 5,250 | 156.00 | \% | Dor | ero |
| 10 | 28 | 13 | 43 | 13 | 6,100 | 181.00 | Silo |  |  |
| 12 | 20 | 9 | 45 | 14 | 5,200 | 158.00 | Diameter (Outside) | Weight |  |
| 12 | 24 | 11 | 55 | 16 | 6,250 | 183.00 | 8 feet | 145 pounds |  |
| 12 | 28 | 13 | 68 | 20 | 7,300 | 212.00 | 12 feet | 275 pounds |  |
| 12 | 30 | 13 | 76 | 23 | 7,800 | 228.00 | 14 feet | 355 pounds |  |
| 14 | 24 | 11 | 73 | 22 | 7,250 | 209.00 | S6M1248-Ste | eel Dormer | der. |
| 14 | 28 | 13 | 90 | 27 | 8,450 | 242.00 | Shipped Fro | om OHIO Fa | ry |
| 14 | 30 | 13 | 100 | 30 | 9,000 | 261.00 |  |  |  |
| Silos Shipped From Factory in NORTHEASTERN NEW JERSEY |  |  |  |  |  |  | Malleable Iron Lug for Silo Hoops $56 \mathrm{M} / 264$-Wt., 1 lb . Each |  |  |
| SAVED $\$ 50.00$-LUMBER A1 <br> Sears, Roebuck and Co. <br> (Address furnished on request) <br> Gentlemen:-I am well pleased with the silo I purchased from you and have saved about $\$ 50.00$ on the order over any price I was able to get elsewhere. The lumber is A1. <br> D. D. GORE. |  |  |  |  |  |  | Anchor Complete 56M 1262 |  |  |
|  |  |  |  |  |  |  | Height <br> 20 to 26 feet |  |  |
|  |  |  |  |  |  |  | Weight Pe 00 pounds |  |

# Ventilators for Barns, Stables and Other Buildings, $\$ 9.90$ and Up 



Our Majestic Ventilators are scientifically designed and constructed planned after the best and most approved ideas.

The size of the ventilator required is governed by the number of cattle in the building. fou have more than twenty cattle under one rod

Each ventilator has a continuous draft arrangement to draw out the foul air and replace it with fresh air

Any one of these ventilators will go a long way in making any outbuilding attractive, but its main service consists in keeping the building perfectly ventilated under all weather conditions. Leading agricultural authorities agree that ventilation is absolutely necessary in order to get the best results from stock of any kind. Animals will thrive better in a building continually supplied with pure, fresh air. Considering the low price and the high quality of our ventilators, no farmer can afford to be without one.
Extra heavy 22, 24 and 26-gauge galvanized steel is used in the manufacture of our Majestic Ventilators, according to size. Nothing thinner than 26 -gauge galvanized steel is permitted, and this is only used in the smaller sizes and in parts of larger ones where heavier gauge is not required.
Each ventilator is furnished with four stay rods which hold it securely in place on the roof. A wire screen is provided to keep the birds out. When properly secured to the roof, our ventilators, owing to their weight and scientific attachment, will resist unusually severe storms.

## Prices of Majestic Ventilators for Large Buildings

Shipped From OHIO Factory
Catalog
Number
$48 A 657$
$48 A 652$
$48 A 653$
$48 A 654$
$48 A 655$
$48 A 656$

Prince Ventilators


Prices of Prince Ventilators for Small Buildings
Shipped From OHIO Factory

| $\begin{aligned} & \text { Catalog } \\ & \text { Number } \end{aligned}$ | $\begin{aligned} & \hline \text { Size } \\ & \text { of } \\ & \text { Flue, } \\ & \text { In. } \end{aligned}$ | $\begin{aligned} & \hline \text { Size } \\ & \text { of } \\ & \text { Base, } \\ & \text { In. } \end{aligned}$ | Height | Wet., Lbs. |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $48 A 650$ 484651 | $\begin{aligned} & 16 \\ & 18 \\ & \hline \end{aligned}$ | $\begin{array}{r} 22 \\ 24 \\ \hline \end{array}$ | $\begin{aligned} & 3 \mathrm{ft} .5 \mathrm{in} . \\ & 3 \mathrm{ft} .6 \mathrm{in} . \\ & \hline \end{aligned}$ | $\begin{aligned} & 55 \\ & 58 \\ & \hline \end{aligned}$ | $\begin{array}{r} \$ 9.90 \\ 12.10 \\ \hline \end{array}$ |

## A4 4001b. Separator De Luxe <br> 30 Days' Farm Trial and Satisfaction Guaranteed

## Lowest Prices

## Two Surprising Bargains

A high quality, close skimming cream sepaonly $\$ 39.25$. A big, fast skimming, guaranteed 600 pounds per hour capacity separator for $\$ 51.75$. These prices are for shipment direct from our factory at Buffalo, N. Y., and we also ship from a warehouse near you at slightly higher prices, insuring quick delivery and small freight charges.
These Standard Economy King Cream Separators have all our latest improvements, including sanitary cold milk to perfection, perfect oil splash lubricating system, no splash supply tank, handy disc was
timer and every convenience.
Although these Standard Economy King Cream Separators are of somewhat lighter construction than our DeLuxe Economy King Line listed at the right and below, they will give many years of splendid service, with ordinary care. Very easy to run, to clean and to care for. Every one sent on thirty days' trial, isfaction.

23M5224 1/3-Standard Economy King Cream Separator No. 24. Skims 400
pounds or about 190 quarts an hour. Adapted for a dairy of from two to six or seven cows.
weight, 155 pounds.

Price if Shipped From

$$
\begin{aligned}
& \$ 39.25 .
\end{aligned}
$$

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& \begin{array}{c}
\text { Chicaso, 111., or } \\
\text { Evansille } \\
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& \$ 40.90 \\
& \$ 39.90 \\
& \begin{array}{l}
\text { Denver. Colo. } \\
\$ 42.65
\end{array}
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$$

23M52261/3-Standard Economy King or about 290 quarts an hour. A good size fifteen cows. Shippining weight, 190 to poonds.

Price if Shipped From

|  | Chicaso | Min |  |
| :---: | :---: | :---: | :---: |
| \$51. | \$52.50 | \$53.50 | \$55. |

## 

23M11901\%-De Luve Economy Kiw Crien separatar No. 10, without stand. Skims 135
 are to be milked and the quantity to is always small. Shipping weight, 90 pounds.

| Price if Shipped From |  |
| :---: | :---: |
| \$29.50 |  |
| $\xrightarrow{\text { Kansas City, }}$ Ma, | \$29.90 |
| \$30.40 | Denver, Colo. |

[^2]
## The Sayings of Sony franklin

The use of money is all the advantage there is in having money.

At the workingman's house hunger looks in, but dares not enter.

Early to bed and early to rise Makes a man healthy, wealthy and wise.

A word to the wise is enough.

Employ thy time well, if thou meanest to gain leisure.

The sleeping fox catches no poultry.

Then plough deep while sluggards sleep, And you shall have corn to sell and to lieep.

God helps them that help themselves.

Little strokes fell great oaks.

Lost time is never found again.

When the well's dry, they know the worth of water.

Learning is to the studious, and Riches to the careful.

If you would know the value of money, go and try to borrow some.

A small leak will sink a great ship.

Remember, that time is money.

Diligence is the mother of good luck.


## We Guarantee a Saving

Eleven million customers, about one tenth of all the people living in the United States, buy from our stores. They give us the greatest buying power in America. They make it possible for us to guarantee them a saving!

There is no surer way of earning money than to save it. And the sensible way to save it is to buy the things you need economically. Thrift is common sense applied to spending.

Our customers call our Big Catalog "The Thrift Book of a Nation." It is the direct means of saving money for eleven million American people. Indirectly, it is a big factor in the prices paid everywhere, for it is the standard by which all values are measured.

We are the World's Largest Store. We became so, and we continue to be so, because we give the world's biggest bargains with fair dealing. The story of our low prices is volume buying and economical distribution. It costs us less to buy and it costs us less to sell, because we buy more and sell more!

We invite you to compare prices and values. Low price alone does not constitute good value. Honest merchandise, honestly described and illustrated and priced to save you money, is the reason for our leadership.

# SAVE MONEY Buȳ SlateSurfaced ASPHANT SHINGLES 



【SUPER INDIVIDUAL ASPHALT SLATE SURFACED SHINGLES


# Going <br> <br> Save Money Here! Buy Your Building, <br> <br> Save Money Here! Buy Your Building, Lumber and Roofing at Factory Prices 

## Send for This Free BoDfs of 3,500

THIS FREE CATALOG places before you practically everything required to build a house, garage or barn. If you are building or just making small repairs and require building material, roofing and millwork, then you need this catalog. Our low prices make you a substantial saving. There is no better quality made We can ship promptly as we carry large stocks of every kind and size listed in this catalog Save money by buying material of the highest quality at factory prices.

A post card stating, "Send me your Building Material, Millwork, Lumber and Roofing Cata$\log$ PL547MFB," will bring it to you.

Our Building Material, Millwork, Lumber, and Roofing Catalog
Illustrates and Describes Latest Designs in-

Windows Moldings Columns Columns Porches Cabinets Cabfets Mantels<br>Wantels Frames<br>Door Frames<br>Interior Trim<br>Front Entrances Medicine Cases Kitchen Cabinets Pergolas Newels Colonnades Built - In Ironing<br>Built-In Boards<br>Fireplace<br>Furnishings



PL547MFB

## Concrete Mixer and Block Machine



## Save Money!

 Do Your Own Concrete WorkConcrete will not rust or rot. It needs no paint to preserve it or keep it looking good. Neither fire nor storm destroys it. When you build with concrete you build to stay. It practically eliminates repairs, replacement and upkeep expenses. You can build with concrete many of the needed improvements about your farm for less money than any other way.

Concrete Mixer

ONLY


Especially built for farm needs. Every farmer should have one of these mixers. The Triumph Mixer is an ideal mixer for the countless jobs that can be easily done during spare hours.
USE IT FOR BUILDING:
ConcreteFoundations Concrete Sidewalks Concrete Fruit and Concrete Floors oncrete Feed and Water Troughs
This Triumph Concrete Porch Steps, Concrete Culverts Vegetable Cellars Concrete Fence Posts Concrete Porches

This Triumph Concrete Mixer will pay for itself on any one job.
It thoroughly MIXES CONCRETE MORTAR OR PLASTER-wet or It thoroughly MIXES CONCRETE MORTAR OR PLASTER-wet or
dry. A GOOD FEED MIXER.

## SPECIFICATIONS

Design-Tilting drum permits loading on one side and discharging on
$\qquad$ Material-Made of the best grade of gray iron castings, heavy sheet steel and heavy angle plates well braced.
Capacity-11/2 to 2 cubic feet per batch (a wheelbarrow load).
Power-Equipped with 12 -inch pulley, 3 -inch face; can be operated with horse-power engine; also handle furnished for hand power.
Frame-Made of $11 / 2 \times 11 / 2$-inch angle steel.
General Dimensions-Length, 3 feet; width, 2 feet 10 inches; height, feet 6 inches; shoveling height, 35 inches.
Drum-Heavy 16 -gauge sheet steel, with
eep, 18 inches in diameter at top 23 inchem, 22 inches deep, 18 inches in diameter at top, 23 inches in diameter at bottom, inside $63 \mathrm{M5998}$-Triumph Concrete Mixer on Stan
63 M5998-Triumph Concrete Mixer on Stand
Shipped from factory in OHIO Etc.
$\$ 25.75$

## TRIUMPH Block Machine

A good block making outfit at a moderate price for anyone wishing to make concrete blocks for his own use. No experience needed. Makes blocks face down, using a wood pallet. Makes $8 \times 8 \times 16$-inch blocks with rock face and double air space. Flask is locked with simple latches attached to endgate. Two men can make from 100 to 125 blocks per
day. Mounted on substantial iron stand as shown. Each day. Mounted

One Rock Face Plate for whole blocks. One Rock Face Plate for half and quarter blocks. Two Rock Endgates.

Two Joint Block Attachments

Block Machine for $8 \times 8 \times 16$-inch blocks, on iron stand, as
$\$ 25.65$
Shipped from factory in OHIO


## WRITE sor Your Copy of Our Concrete Machinery Catalog Pl532MFB

 It's Free! If the conerete machine or mixer illustrated and priced here does not suit your requirements, then write for our catalog of Concrete Machinery PL532MFB. It shows a large variety of molds for concrete products, including block machines, urn, chimney, column, pier, baluster, brick and silo molds, automatic block tampers, pallets, sill and cap machines, and 5 and 10 -foot concrete mixers It is yours for the asking: sent postpaid.

## Peerless Litter Carrier

Why continue to haul manure out of your barn with a bick breaking wheelbarrow when you can do it so much easier with the Peerless Litter Carrier? Can be furnished for either steel rod or clutch and brake.
BUCKET-Length, 42 inches; width, 24 inches; depth, 16 inches. Body is one-piece 18-gauge gal vanized steel; ends, 16 -gauge; reinforced all around with steel angles.
Heavy 2 -inch steel channel bail, adjustable for height.
TRACK WHEELS - Malleable, with steel roller bearings. Shipped from factory near CHICAGO, ILL. 32B1246-Weight, 215 pounds
$\$ 35.50$
For other styles of Litter Carriers, Track and Attachments, send for our Dairy Barn Equipment Catalog. See opposite page.

## Peerless Detachable Water Bowls

Dairymen cannot make a better investment for increased milk production than by installing Peerless Water Bowls. As seveneighths of milk is water, an abundance of clean fresh water at all times is very essential.
Peerless Water Bowls are automatic in action. Require no attention except occasional cleaning. Attach to either steel or wood posts.
A storage tank, elevated a few feet, will provide all the pressure necessary. The valve consists of a rubber Fuller ball, closing against a brass seat, and held in place by a brass spring. The water can be piped from either above or below. Our Dairy Barn Equipment Catalog gives illustrations and instructions for piping and installing. Quickly detached for cleaning by removing one bolt, which locks the bowl securely in place. Bowls are made of cast iron and are 10 inches in diameter and $41 / 4$ inches deep, with rolled edges. Shipped from our PHILADELPHIA store.
72B2240 $1 / 4$-Water Bowl, for Steel Stalls.
Weight, 12 pounds.....................................
$\$ 2.50$
72 B224 $11 / 4$-Water Bowl, for Wood Stalls. Weight, 12 pounds..

## Improved Peerless Steel Stanchion

Holds the cow securely in her place and yet gives her the same comfort she has in the field. Chain hanger and anchor permits flexibility in any direction, avoiding bruised shoulders and other injuries. No heavy wood bars to collect dirt and filth. Heavy steel U-bars, lined with smooth hardwood strips. Opens 24 inches wide at top. Adjustable top and bottom for neck space. Cow proof spring latch. No better made stanchion at any price. Shipped from our PHILADELPHIA store. 72B2209 $1 / 4$-Weight, 25 pounds.
$\$ 3.10$
Many other styles of Stanchions are shown in our Dairy Barn Equipment Catalog PL676MFB. Send for your copy today.

## The Golden Dairy Herd

There's probably no other farm industry which has made as rapid headway in the past few years as that of the dairy business.

Imagine this gigantic industry with an annual production of milk and dairy products which total over two and one-half billion dollars-greater in value than all the gold produced in the United States since 1891.

Along with this rapid advance is the demand for more healthy cows. An urgent need for more sanitary barns and equipment. Something that would make barn work easier and save time.

The World's Largest Store has kept abreast of the times. It offers you the best and latest in sanitary barn equipment. The kind that makes it easier to keep your barns and animals clean, and also comply with any requirements that may be imposed by the authorities. It is economical, long lasting, and carries our guarantee of satisfaction.

It will pay you to buy your dairy barn equipment from us. Investigate today!

## Peerless Steel Stalls

Peerless Stalls are simple, strong, practical and contain all the features necessary There is a size for every barn, Built of heavy steel tubing, $15 / 8$ inches in diameter, clamp fittings. Upright posts stand 5 feet clamp fittings.
5 inches high above floor, with 5 inches
additional for imbedding in concrete. The stall partitions extend back 42 inches from upright, and are 42 inches high from
foor. Peerless Stalls can be furnished 3 floor. Peerless talls can be furnished 6 inches to 4 feet wide, as ordered, allowing plenty of room according to size of animal.
When Ordering Stalls Give
Us This Information
 Into how many rows will stalls
building wall at one or both ends? Also furnish us with a rough pencil drawing showing the number of stalls in each row, the location and size of any posts that may be in the way of the rows, and the
distance between posts from center in both directions.

Each stall has two uprights and crosspiece for supporting partition, Price includes top rail, two side uprights, one bent partition, one steel stanchion with anchor, and necessary clamps and bolts. Illustration shows two stalls with partitions and one extra end section

32B2263-Model A Steel Stall complete with steel stanchion............. \$8. 15
Our Dairy Barn Equipment Catalog shows several styles of Stalls, Pens and Mangers. See opposite page.

# Barn Equipment 

## It's Yours for the Asking

This remarkable money saver for dairymen. You'll surely want this special Dairy Barn Equipment Catalog. It's a real buyers' guide.

We want you to compare our equipment with other makes that sell for practically twice the amount we ask.

We want you to become familiar with our values and our unqualified satisfaction guarantee.

The coupon below will bring you this amazing catalog. It will open your eyes to the money saving opportunities we offer our customers. It has helped thousands of dairymen. It will help you, too. It's FREEsend for it TODAY!

# Send Copy-Its FREE 

# Save ${ }^{5000}$ to 2.200 ona 

NOW better than ever before! The new Air-Sealed-Wall construction exclusive with "Honor Bilt" Homes encloses every room with a sealed air space. Each room becomes like a huge thermos bottle. Home-Owners tell us that it makes a saving of $1 / 3$ to $1 / 2$ on their fuel bill.
Buy an "Honor Bilt" Home and you will be proud of it as long as you live. Here is a home built not for a day, not for a year, but for a generation. Each model is designed and planned by a council of experienced architects, which includes a woman. Every "Honor Bilt" home not only must be attractive and beautiful, but must be conveniently arranged for the housewife.

## From Our Own Mills Direct to You

Made in our own mills and shipped direct to you. All material must pass our rigid tests. The difficult carpenter work is done at the mills on a large scale by labor-saving machinery at nearly half the cost of hand work. Every piece is ready to put in place without further measuring or cutting. This means a big saving in time, labor costs and also material, since you have no waste pieces.
"Honor Bilt" Homes have stood the test of satisfaction. There are over 42,700 in service. About 30,000 , or nearly three-fourths, have been erected by the home-owners themselves, so simple is the erection of a ready cut "Honor Bilt" Home. If you prefer not to do the work yourself, any handy man with a general knowledge of carpentry can do the job for you.

## EASY PAYMENTS

Our book of "HONOR BILT" Modern Homes, 598 N , explains our successful system of home ownership on the cash or easy payment plan. Write for your free copy of this interesting book.

## One Order Brings It A11!

-No need to shop about in a dozen places. When you purchase a home from us you dispose of the entire transaction in a few minutes. On acceptance of your order we ship at factory prices all the material to build your house complete. No extras. See partial list on opposite page.

## Save $\$ 500$ to $\$ 2,000$

Letters from "HONOR BILT" Home customers tell of saving from $\$ 500.00$ to $\$ 2,000.00$. Such big savings are effected because we operate our own modern lumber mills, millwork and building material factories and sell direct to you. They cover a total area of 125 acres, and represent an investment of ten million dollars.

## Our Guarantee

We guarantee every "HONOR BILT" Modern Home to be exactly as represented and to give perfect satisfaction. We guarantee to furnish sufficient material to complete the house you select according to our plans and specifications. Wo guarantee safe delivery. We guarantee satisfaction or will return your money organization with a capital of $\$ 105,000,000.00$,
Send Your Orders to PHILADELPHIA, PA.
Send All Orders for Modern Homes on This Page and the Oppo-
site Page to PHILADELPHIA, PA.
Your Order Will Receive Prompt and Efficient Handling.

## Sears, Roebuck and Co.'s Mills and Factories at Newark, N. J.

## Connects with Railroads, Highways and Steamship Lines



# More Comfort Factory to You <br> क्षेण <br> F (Bitt permanence for hasting satidacation and for a comportable home-choose "Honor 


 Bint, means extra warmth and comfort. The framing is is made of sturdy $2 x 4$ winch stuot ionst

## Best Quality Material

The lumber furnished for "Honor Bilt" homes is bright and new, fine, dry No. 1 framing,



## Easy Payments

If you own a building lot and have some cash, you can buy an "HONOR BLLT" Modern Home
 cement, elce. The monthlyy paymentis stown do not telalude our low inderest.

## Quality Specifications

Specification for HoNOR BILT" Modern Homes shown on these pages in-
cluad the folowing window
Lumber Molding

Hardwaro Paint and Varnish
Wa ruara too enouzh materini
furnith tement, briek and platater

## Save From $\$ 500.00$ to $\$ 2,000.00$

Youl need our Book of honor BLT Moder Homes,


This Free Book of $\mathbf{1 0 0}$ Homes

## Our Book of M Modern Homes, 508 N, conaians over 100 designs from $\$ 888.00$ to 54.810 .00 .

 rotogravure illustrations of furnished interiors and Aloor plans. Included are: Ready-C Sut Surmer Cotases. designed for woods or seatiore, frime si9p
Sarames for $\$ 86.50$ und

## Modern Homes Exhibits in These Cities




## Modern Homes Sales Offices Only

## 




 ${ }_{\text {Elizabeth, }}^{\text {Bid. }}$ J., 443 Levi Bidi.:



10 toolomon Bidg.
 Bridsoport, Sonn.
Trenton, N. J. Jt A Bank Bdas.
Allentown, Pa.i.


 Now Castle, Pa., 109 Merere St Rocheot ter, Pa..
 $W_{\text {heoling, }}$ W. $\mathrm{V}_{\text {a., }}$ 510 Wheeiling Steel Corp. Bldg.

## Saved $\$ \mathbf{1 , 8 0 0}$

 a saving of about 5500.00 on carpenter rabor. Ifigure abouts 51.800 .00 savect by betwith
my home Ready-Cut from Sears, Roebuck and Co., with ail hardware, nails and paint and (Idass.' (Adress furnished on request.) FRED W. KROMP

## 40 Acres of Lumber, Millwork and Building Materials Assures Lowest Rates and Very Best Service


"The Mitchell"
FIVE ROOMS and BATH
\$2,061

## This Book <br> of Fiomes IS FREE


"Honor Bilt" Modern Home Conveniences

Above-"HONOR BILT" Kitchen De Luxe White Tile Sink and Drain Board. White Enamel Cupboards.

We feature in addition: A breakfast alcove, ward robe, clothes closets, folding built-in ironing boards, coal chutes, wall safes, broom closets, etc.

## Tested aind Guaranteed Pure Manila Rope



## The World's

 Lowest Prices on Guaranteed $100 \%$ Pure Manila Rope
are based on
211/2ca pound
for $3 / 4-\mathrm{inch}$
in for $3 /-i n c h$
rope
which rope, which dealers pay
for this qualCompar these prices on
100 per cent Manilar Rope
Mond you will and you will
find that you
can make a real saving by buying your rope
at Sears. Be sure though that the rope is. genuine Manila such as
this is. Only fresh, long fiber, new stock goes into the manufacture of Sears rope. No jute, sisal or other
cheaper substitutes mixed in to bring the price down. Nothing but 100 per cent pure
Manila of the finest grade, which means that this rope will give you longer wear and that it has strength and better weather resisting qualities. There is nothing
that will take the place of genuine Manila for real honest to goodness rope. Sears does a tremendous business each year on this high grade product which
permits this low price. Order 100 feet now and take permits this low price. Order 100 feet now and take advantage of these money saving prices,
NOTE-Order $3 / 4$ - inch carriers and $3 / 8$-inch for trip rope. The $1 / 4$-inch size makes the best clothesline
$99 \mathrm{~A} 7825-$ State size and length wanted hen ordering.

| Size, | $\begin{aligned} & \hline \text { Break- } \\ & \text { ing } \\ & \text { Strain, } \\ & \text { Lbs. } \end{aligned}$ | $\left\lvert\, \begin{array}{\|c\|} \hline \text { Weight. } \\ \text { Lbs. } \\ \text { Per } 100 \\ \text { Feet } \end{array}\right.$ | $\underset{\text { Per }}{\text { Poot }}$ | $\begin{aligned} & \text { Per } 100 \\ & \text { Feet } \end{aligned}$ | Size, | $\begin{aligned} & \text { Break } \\ & \text { ing } \\ & \text { itrain, } \\ & \text { Lbs. } \end{aligned}$ | $\left.\begin{array}{\|c\|} \hline \text { Weight, } \\ \text { Lber. } \\ \text { Per } 100 \\ \text { Feet } \end{array} \right\rvert\,$ | $\begin{aligned} & \text { Per } \\ & \text { Foot } \end{aligned}$ | Per 100 Feet |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{aligned} & 8.8 \\ & 3 / 4 \\ & \hline \end{aligned}$ | 700 <br> 1.450 <br> 2.450 <br> 4.000 <br> 4.900 <br> 4 | 2 4 4 $71 / 2$ 14 17 |  | \$0.45 1.00 3.65 3.25 3.65 | $1 / 8$ $11 / 8$ 111 $11 / 2$ | $\begin{array}{r}8,200 \\ 11.000 \\ 112.500 \\ 17,500 \\ \hline\end{array}$ | $\begin{aligned} & 23 \\ & 27 \\ & 36 \\ & 42 \\ & 60 \\ & \hline \end{aligned}$ | $\begin{array}{r} 61 / 2 \mathrm{c} \\ 80,2 \mathrm{c} \\ 10 \mathrm{c} \\ 1 / 2 \mathrm{c} \end{array}$ | $\begin{array}{r} 5.90 \\ 9.15 \\ 12.90 \\ \hline \end{array}$ |
|  |  |  |  |  |  | 7c <br> Transmission Rope Per Ft. Manila fiber, tallow laid. 7/8-1n. <br> 99A7840-Size, $7 / 8 \mathrm{in}$. Shpg. wt., Der 100 ft ., 25 lbs . Per foot. 7 c |  |  |  |
|  | No. | Strds. | Shpg. Wt., Per Ft. <br> 100 Ft.  |  |  |  |  |  |  |
|  | A7828 | 3 <br> 4 |  | 6 lbs . | $2 c$ $2 c$ | 99 A784 1-Size, 1 inch. Shpg. wt., Der 100 ft ., 32 lbs. Per foot. 9c |  |  |  |

Sliding and Swinging Door

## Latch

Made of steel and malleable iron. For either sliding or swinging doors without adjustment. Reversible for right or left hand door. Can be operated
from inside or outside. Fits any door $13 / 4$ inches to $21 / 2$ inches thick. Rustless, dead black finish.
in box with screws. Shipping weight, $21 / 4 \mathrm{lbs}$.

## 98 c

 in box withHeavy Steel Screw Strap Hinges Extra Heavy



ngth. 10 in Wt pength



 | heads are concealed. Screws are included. |
| :--- |
| 9 A 4213 -Size, $41 / 2 \mathrm{in}$. Wt., 6 oz . Ea. I 4 c |

 9A42 I4-Sille" Adjustable Roller Bearing T
 sists of two hangers (one
pair), one center bracket and two end brackets for track. F
$13 / 4-\mathrm{in}$. to $23 / 4 \mathrm{in}$. doors. ShD 99A4485-Two hangers, center bracket and two end
brackets, necessary bolts and "Roll-Rite" Cing.. $\$ 1.78$ Roll-Rite" Cor
ws for attaching. include all necessary hangers, track, brackets, bolts and screw
99A4483-For 8 ft doors. Shipping weight, 33 pounds.
99A4484-For 10 ft . doors. Shipping weight, 40 pounds. 99 A4484-For 10 ft . doors. Shipping weight, 40 pounds.
Heavy Japanned Steel Trolley Track for above hanger $\qquad$ Heavy Japanned Steel Trolley Track for above hangers. Price does not include

 Steel Brackets freight or express.
Brackets should be attached 3 feet apart. Japanned steel. Price includes lag acrews.



Small rope attached to each end ring.
Center trip lock. Not mailable. May be shipped only by express or freight.
99 A 6441 -Width of crossbars, 5 ft . 179 FA 6442 -Width of crossbars, 6 ft ..
 Adjustable rope sling. 20 feet long. Has can be shortened or lengthened to suit the user.
99 A 6439 -Shpg. wt., 5 lbs....... $\$ 1.95$
Improved Ken- Kenwood Double Harpoon



End Hoist Hay Carrier Outfits $\$ 19 \frac{00}{\text { And }}$


Kenwood Rope Sling Holder Malleable iron. Only 85 C with
ne holder needed
ach carrier. Wt., 2 lbs. 9A6I61

## Wire Cables

Wire cable; cannot be
used for hoisting. Size, $1 / 3$
used for hoisting. Size, 1/1/
inch diameter.
inipping
weight, per 100 feet, 51 libs.
99A1006-Per foot.
Flexible cast steel cable for hay doors. $1 / 4$ inch .4 c 99A. Comes only in $16 \mathrm{ft}$. lengths. Weight, 1 pound.
9 A 15 1-Per length................ 50 c

# -の品Order Blank••• 

## IFOUR METHODS OF PAYMENT <br> 1. Cash With Order; <br> 2. Pay as Building Goes Up; <br> 3. Pay After Inspecting Material; 4. Easy Payments.

IS THERE A FREIGHT AGENT at your railroad station?

HOW TO SEND MONEY. The best and safest ways to send money are by Postoffice Money Order, Express Money Order, Bank Draft or Check.

## DATE



## NAME

## POSTOFFICE

## RURAL <br> ROUTE

$\qquad$ BOX No. $\qquad$ STATE Please Give Both Your Route and Box Number if on a Rural Route. STREET ADDRESS
If You Want This Order Shipped to a Town Different From Your Postoffice Give Directions Here

## DO NOT WRITE IN THIS SPACE



 | (Please state the road over which you wish shipment made.) |  |  |  |
| :--- | :--- | :--- | :--- |
| State Total Amount of Money | DOLLARS | CENTS |  |
| $=$ Sent With This Order |  |  |  |

## We Pay Six Per Cent Interest

## I. CASH WITH ORDER

from the day your remittance is mailed until material is received and accepted by you.
Sears, Roebuck and Co.
In accordance with your guarantee of satisfaction or money returned, enclosed please find
r___ for your___ (State number of barn wanted.)__ of your Book of "Modern Farm Buildings." This order is sent with the understanding that the price includes Lumber, Millwork, Hardware, Nails, Paint and Roofing Material sufficient to complete the barn in a workmanlike manner and according to your complete building plans which are furnished with the material.

YOUR MONEY, INCLUDING ANY
TRANSPORTATLON CHAREES
YOU PAID. WILL BE IMMEDDYOU PAID, WILL BE TMMEDI-
ATELY RETURNED TO YOU
FOR ANY GOODS NOT PERFOR ANY GOODS NOT
FECTLY SATISFACTORY.
(Signed)
Color of paint for outside body
Color of paint for outside trim

## 2. PAY FOR THE MATERIAL AS THE BUILDING GOES UP

If you are building by an arrangement with a bank we will ship the material to you upon receipt of a letter from the bank stating that the amount of our bill has been set aside for us and payments for the material will be remitted to us at certain periods as the work progresses.

## 3. PAY AFTER INSPECTING MATERIAL

If you would like to inspect material before sending us the money you can deposit the payment required with your bank and send us with your order this letter of deposit. This will give you a chance to inspect your material before we get a cent of your money.


LETTER OF DEPOSIT $\begin{gathered}\text { Under this plan YOU WILL NOT receive interest }\end{gathered}$
192
Postoffice
State
Sears, Roebuck and Co.
has deposited with us the sum of $\$$
which has been set aside for you as a special fund, same to be paid to you upon delivery of the building material ordered of you, payments to be made at time material is delivered.

## 4. Easy Payment Plan

If you own well located, productive farm land, free and clear from debt, and have some cash on hand for foundation and labor, you can buy from Sears, Roebuck and Co. an "Honor Bilt" Modern Barn, consisting of Lumber, Millwork, Nails, Paint, Roofing or Shingles, Hardware and Complete Working Plans, on easy payment terms, and in some instances we will advance part of the cash for labor and the masonry material you have to buy which we do not furnish. We allow you five years' time to pay. Interest, 6 per cent per annum. Your interest becomes less each time you make a payment.

Here is what will be required of you when you order the material on easy payment terms:
(1) Show clear title to your farm land.
(2) Send us with order $21 / 2$ per cent of amount that will be due us for material and any cash we are to furnish. This is the additional charge we make to cover the expense of handling the transaction and compensate us for expenses we do not have in connection with our cash with order business.
(3) Make payment of ten (10) per cent of the amount of the credit or loan we grant with six (6) per cent interest per annum on December 1st of each year. After five years the balance then outstanding is due and payable. Payments may be made every three or six months if more convenient. You may pay more than your regular payment whenever you desire or even take up the loan in full any time before it is due.

## Easy Payment Plan Information Blank

If you are interested in our Easy Payment Plan please answer the following questions. We will then gladly tell you what our terms will be in your particular case.

How large is your farm? How much did you pay for it? $\$$

Is it free and clear from debt? $\qquad$ What is the value per acre? $\$$ $\qquad$
How many acres are productive? $\qquad$ Income from farm last year? \$ $\qquad$

Value of each building on the farm? $\qquad$

How much will it cost to erect your new barn? $\$$ $\qquad$ How much cash have you to put in the deal? \$ $\qquad$

When do you expect to start building?

Which one of our barns do you intend to build? Number of the Barn $\qquad$ Price, \$_

Your Name

Postoffice____________ State
Rural
Route__ also sell our "Honor Bilt" and "Standard Bilt" Houses on Farm Loan Terms as outlined above.

# The Cuarantee and the hssitution Behindt 

We Stand Back of This Guarantee It Is Your Assurance of Big Saving, Better Service, Greater Satisfaction

(GUUSTR NTNETE WE GUARANTEE your "Honor Bili" Barn to be exacle RISK! mate masonry, to complete your WE to sive complete sa furnish enough of alions. THERE WI ship, but complete satisfacWE GUARANTEE our plans and specificatio. WE C ccording to our pality of material and building spe if the material does not baral TO BUNTEE not only the qual our simple plas been examined, writing it can be sCHASE WE GUARAN barn in actual tion with your barn that after the every respect, by RETly RETUR y you. WE GUARAN 年
 PRICE and any is backed by
This guarantee million dollars. EBUCK AND CO.
one hundred mEARS, ROEBUCK AND



## Modern

 Farm Buildinós
## Already Cut and Fitted. Barn Equipment




[^0]:    

[^1]:    All prices quoted in this book are for material loaded on the cars at our factory or yards nearest to you.
    Lumber and Millwork for farm buildings are quoted loaded on the cars at our yards in NORTHEASTERN NEW JERSEY, Hardware, Paint and other Accessories are quoted loaded on the cars at PHILADELPHIA, PA.

[^2]:    23MII911/3-De Luxe Economy King Cream Separator No. 11 without from . mom one to three cows, we recommend this size, as ith skims so much
    
    Bench shown in picture not included.

